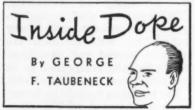
The Newspaper of the Industry

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Learn to live and laugh thus delay your epitaph

Stories of the Week New Idea for World Peace Let's Not Be Nutsnik Sober Thought Out of Our Mailbag

## Stories of the Week

trist.

"Nobody seems to like me," reiterated his client. "You'd say, fathead!"

Refreshing is the modest attitude of Coach Charlie Eckman (Detroit Pistons NBA basketball team). "What can I teach these guys?" he submits, in discussing his expert cagers. "How to comb their hair? They're pros and they know their business. I function primarily as a psy-chologist."

He worries, though. Somebody told him about tranquilizer pills.

"How about that?" effused Eckman. "All these years I've depended on Canadian Club."

Save your money. It may be valuable again sometime.

"So Jennie has returned to her husband!"

"Yes, she couldn't stand him

#### New Idea for World Peace

Editorial Director Phil Redeker, who doubles as a Saturday Night Card Shark and Monday Morning Quarterback (he works on Sundays) additionally is a shrewd arm-chair economist.

For years and years, while thousands of minds wandered, Phil has preached the Redeker Theory of Money Velocity. In- Jurisdictional Row stead of wondering (during his vocal essays) where our next Flares at Meeting blonde was coming from, probably all of us should have listened.

Now he has a new politicoeconomic theory. This one is designed to prevent a war of annihilation between Communist tioning installations, came to a Redeker's big idea is a "beaut," and we recommend it heartily to Eisenhower, Kruschev, et al.

American women which has made the United States prosper- AFL-CIO if their jurisdictional ous and peace-loving," declares Brother Redeker. "Our wives keep us so busy getting the not maintained. wherewithal to buy things they want that we have no time or

(Continued on Page 8, Col. 1)

## Too Many Dealers Are **Butting In and Butting Heads**

("Conscience of the Industry" Editorial By George F. Taubeneck)

PROPHESIED Leon Henderson, erstwhile government So. Calif. RACCA-UA Push National Plan economist: "Everybody wants to, and probably will, butt into everybody else's business." And, by the Great Horn man training program jointly created by the refrigeration fitters Spoon, it's happening in our industry. Especially is this true branch of Local 250 of the United Association and the in the dealer-distributor and wholesaler-contractor scenes.

In the present period of relentless production flow, almost any retail outlet which can stock and display a manufac- Meeting Stresses turer's products may look good to the latter-at least temporarily. Pressures to push into alien fields come from Full Contractor every direction nowadays, and are difficult to resist, it seems.

Hence there is a rash of scrambled retailing nowadays. Cooperation Many hitherto unlikely retail outlets are trying to grab a "Please repeat that last state- larger share of the consumer's dollar by "butting into" the ment," pencil-poised a psychia- home equipment picture. And not a few manufacturers are a-betting their a-butting.

Profits, for many varieties of variety stores, you see, better pay attention to what I are tighter than ever. Human sales-productivity hasn't in-

(Concluded on Page 14, Column 1)

## CRMA Members See '58 Equal to '57; Cite Looser Money, Building Rise

CHICAGO-The annual Fall meeting of the Commercial joint industry gathering here. Refrigerator Manufacturers Association late last month featured a series of panel discussions of problems affecting the industry's progress, together with a realistic appraisal of 1958 sales

expectations, and at the conclusion, it was the consensus that New Armstrong Cork next year's volume should compare very favorably with the Unit Will Handle indicated figure for 1957, which is expected to show a decline of approximately 8% from 1956.

The members were reminded third best year in industry his- as Armstrong Contracting & tory. Examination of this year's profit expectations disclosed a reasonably satisfactory record having such a good time without compared with earlier years, although it was pointed out that margins have drifted steadily downward in that period and there seems little prospect of material improvement in the foreseeable future.

Among reasons why 1958 should conform fairly closely to this year's volume trend, the

(Concluded on Page 25, Col. 1)

Crafts-Industrial

ATLANTIC CITY, N. J.-A long smoldering jurisdictional feud between craft and industrial unions that has in the past and could in the future raise havoc with industrial air condi-Russia and the United States. boil at the AFL-CIO building trades department convention here recently.

Led by Department President "It's the acquisitive drive of Richard Gray, many delegates were all for walking out of the rights to maintenance and repair work in industrial plants were

They contended that the industrial unions of the old CIO inclination to fight for military are trying to take this work away from them. Gray charged At home, he reasons, the that the industrial unions were (Concluded on Page 25, Col. 4)

# Contract Operations

LANCASTER, Pa.-A wholly that this would make 1957 the owned subsidiary to be known union journeymen may have



J. W. Liddell

Supply Corp. is being formed by ate on the standards which will Armstrong Cork be established. Co. to handle all contracting oper- their own program, they may ations now car- join the contractor association ried on by its Insulation Div., program. Company President C. J. Back- members strand recently announced.

Armstrong will continue its plete mutual understanding with Insulation Div. under General contractors regarding agreement Sales Manager A. E. Pearce, to applications. be responsible, as heretofore, for the outright sales of the com- the most progressive labor conpany's full line of insulating tract that has ever been negomaterials through established tiated in this country. distribution channels.

The Insulation Div. will con- the consumer. You may have (Concluded on Page 4, Col. 1)

## **3-Year Agreement Features Journeyman Training Plan**

ation and air conditioning indus-

discuss a new labor agreement

Invitations stated full cooper-

cess of the agreement. This

cooperation was evident through-

the largest attendance for a

contractors are invited to par-

ticipate in the joint training

program, whether they are members of Refrigeration & Air

Conditioning Contractors Asso-

ciation of Southern California

carefully drawn up so non-

member contractors employing

their own training program if

they wish to set it up and oper-

Not wishing to undertake

and participate in its training

board took active part in the

discussions to establish a com-

Lars Jacobson said "this is

(Concluded on Page 6, Col. 1)

Union representatives and

of their executive

The union contract has been

or not.

Speakers made it clear all

journeyman training.

LOS ANGELES-A carefully planned and integrated journey-Refrigeration & Air Conditioning Contractors Association of

Southern California became the principal feature of a new threeyear master agreement signed by the two parties.

The agreement, signed Nov. 9, became effective Dec. 1. It also contains several other provisions considered unique in union-management contracts.

LOS ANGELES - Union and The training program is part contractors joined at a refriger- of a national plan to provide intensive training for refrigeratry dinner meeting here to tion journeymen.

The program became possible and its unusual features for when the United Association at its August, 1956, convention in Kansas City, Mo., recognized ation of contractors and union the refrigeration industry for membership is needed for sucbargaining purposes by empowering general officers to institute refrigeration divisions out the evening, said to mark in local unions.

Local unions were also given the right to set up such refrigeration divisions.

Since that convention action (Concluded on Page 7, Col. 1)

## **Hotpoint Has Sales,** Distribution Dept.

CHICAGO-A re-organization program, placing full responsibility for sales and distribution of Hotpoint's complete line of appliances and television in a new company department headed by John F. McDaniel, has been announced.

McDaniel formerly was general manager of the range department. His new title is general manager, sales and distribution department.

All distribution, sales, merchandising, and advertising functions are now integrated in the new sales and distribution department. This permits improved inventory control, and a unified sales approach to dis-(Concluded on Page 4, Col. 5)

## "We have something to sell Mueller Climatrol Bows '58 Products

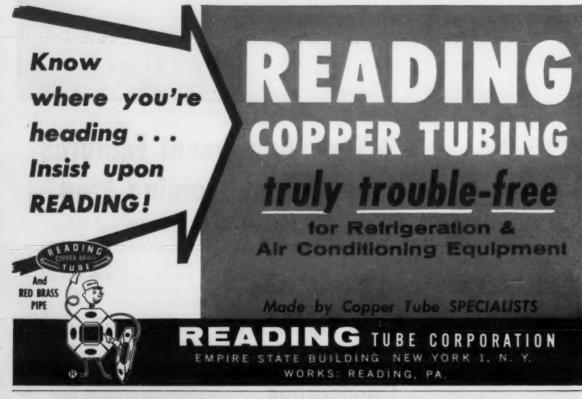
MILWAUKEE-New air-cooled condensing unit, A-type coils for use with winter air conditioners, gas-fired high and lowboy furnaces, and a gas-fired duct heater are products available for 1958 from Mueller Climatrol, Div. of Worthington

Type 918 waterless remote condensing unit comes in 3-ton nominal size only for installation with Climatrol coil-cabinet or air handling units, Mueller explained. The 918-3 is rated at 35,700 B.t.u.h. capacity under 95° d.b. outside temperature when used in conjunction with Climatrol low side coil packages.

Outer casing of the unit has (Concluded on Page 13, Col. 1)

## DEHIND DACE ONE

DEHIND INGE ONE	
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## Refrigerated Truck Standards Testing Procedures To Be Discussed Dec. 13

sociation, in cooperation with coming meeting is to determine the U.S. Dept. of Agriculture the feasibility of expanding and the National Bureau of TTMA's present study to include Standards, is sponsoring a meet- reefer units since there is strong ing of refrigeration systems feeling that both methods are manufacturers to discuss de-urgently needed and that they velopment of a standard test should be fully compatible as to procedure and rating method test conditions, it was explained. for truck and truck-trailer refrigeration systems.

Conditioning & Refrigeration In- need for standard rating prostitute and the Truck Body & cedures for truck and trailer Equipment Association will also refrigeration units; sponsorship attend the meeting at the Na- and cooperation between associtional Bureau of Standards in ations; consideration of specific Washington, D. C., Dec. 13.

The TTMA is presently sponsoring a study by the USDA-NBS to develop an industry standard method for measuring

WASHINGTON, D. C. - The heat transfer in trucks and trail-Truck-Trailer Manufacturers As- ers. The purpose of the forth-

The tentative agenda includes: Resume of present vehicle rating Representatives of the Air- program and progress to date; proposals including:

Study ASRE rating procedures for adaptation to truck and trailer unit testing; requirements for different types of refrigeration systems; air volume and velocity requirements on cooling units; draft tentative testing method and determine suitability by tests of one or more systems; and, investigate applicability of testing method to various types of systems.

## **Bankruptcy Petition** Filed by Deering Air Conditioning

CINCINNATI - Deering Air Conditioning Co. has filed a petition for bankruptcy in U. S. District Court here listing \$480,-477 in debts, of which only \$2,700 is secured.

Aaron J. Frank, secretarytreasurer of the firm, reportedly valued the company's assets at \$430,964. These included \$308,-381 in stock in trade, \$56,388 in machinery and tools, and \$64,-307 in open accounts.

Two major debts are said to be notes for cash loans payable to Louis Frank & Sons of Adrian, Mich. and Julian H. Frank of Detroit. The Louis Frank firm, which owns 98% of Deering stock is owed \$203,427. Julian Frank, who is chairman of the board of Deering, is owed \$100,000.

The remainder of the debts are reportedly owed to 152 unsecured creditors.

#### **Detroit RSES Will** Meet on Dec. 12

DETROIT - Year-round air conditioning controls will be chief topic of discussion for Greater Detroit chapter, Refrigeration Service Engineers Society when it meets at 8 p.m. Thursday, Dec. 12, at 20424 John R.

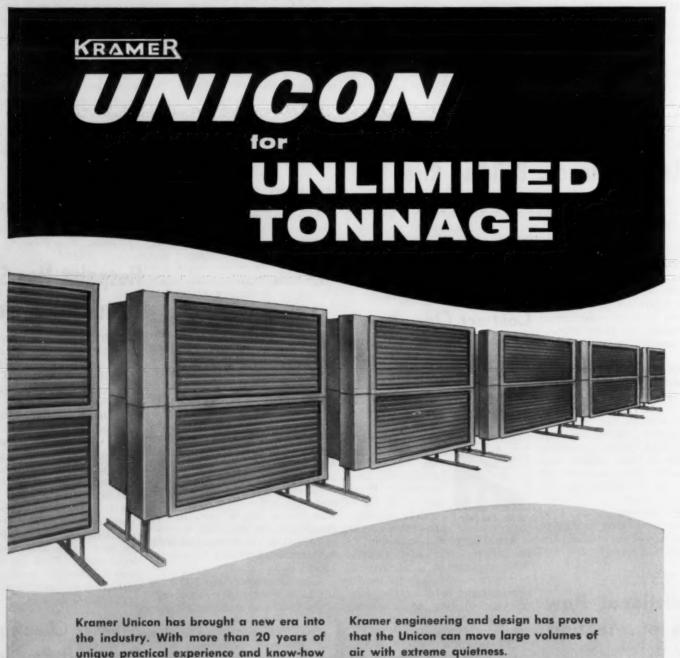
James Lesniak, sales engineer for Minneapolis-Honeywell Regulator Co., will talk on "Cooling Controls and Heating-Cooling Combination Controls. members are welcome.

## Get Your Share of Winter Profits!

on Room Air Cond. Covers

Send for the New 1957 **Directory & Alphabetical Guide** Top Quality, Low Prices,

**Excellent Markup** JIFFY COVERS CORP. 614 Third Ave., N.Y. 16, N.Y.



unique practical experience and know-how in dry condensing, Kramer again offers new avenues of opportunity to the air conditioning and refrigeration industry.

Unicon now has no capacity limit. Standard Unicon systems up to 540 tons are now cataloged for the first time.

Unicons for heat pump applications are now also available with no horsepower limitations.

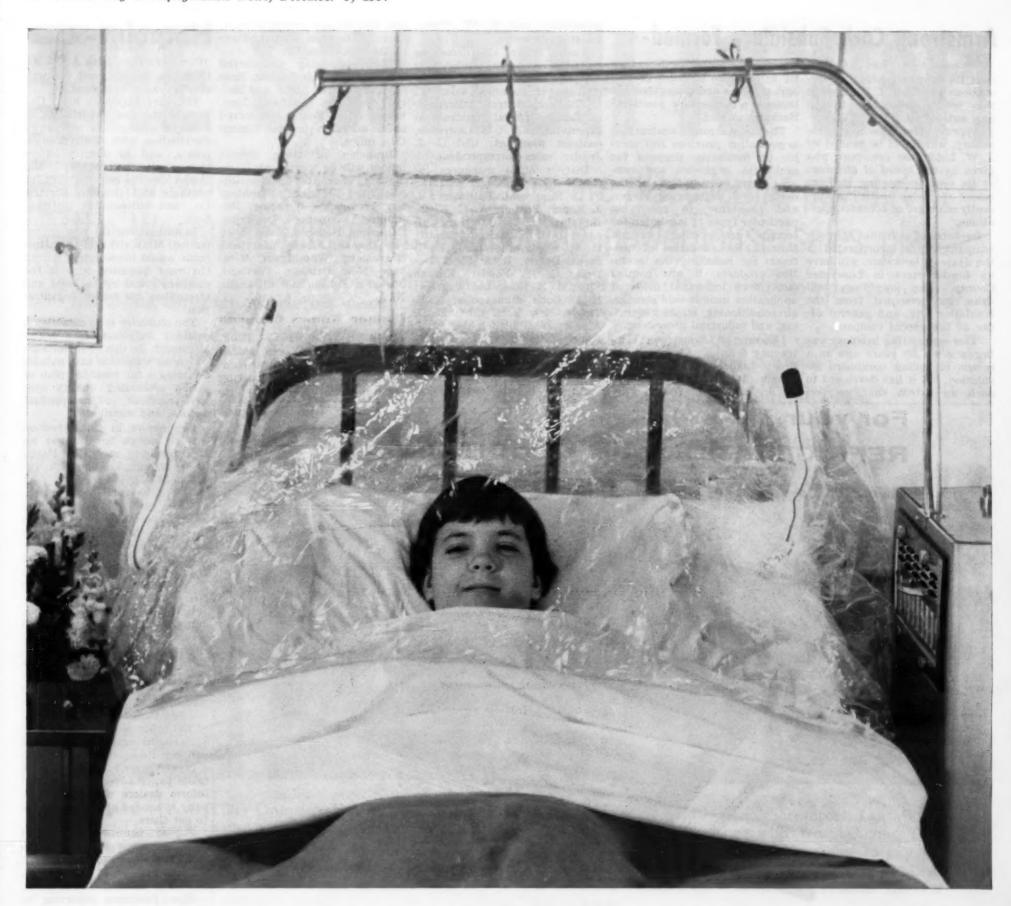
Unicon has long proven by actual experience that it is free from fouling or corrosion and requires practically no maintenance.

The total operating weight per ton for Unicon is very low, resulting in minimum platform and reinforcement requirements.

Unicon space requirements are surprisingly small; a 300 ton system requires only 15' x 14' floor space and is 12' high.

WRITE FOR BULLETIN U-391

## KRAMER TRENTON CO. • Trenton 5, N.J.



# WHY MOST OXYGEN TENTS ARE EQUIPPED WITH BENDIX-WESTINGHOUSE COMPRESSORS

Because human lives hang in the balance, only the best in compressors will do for oxygen tents.

That most oxygen tents are equipped with Bendix-Westinghouse compressors is due to two prime facts: First, these compressors are whisper-quiet in operation, so that they do not disturb critical patients. Second, Bendix-Westinghouse compressors give solidly dependable performance day after day after day, assuring constant air-conditioned comfort for the patient.

Even though priced competitively, Bendix-Westinghouse is not "just another compressor". Witness the demonstrated preference of these oxygen tent manufacturers to whom quietness and dependability are all-important. They feel that Bendix-Westinghouse compressors combine quietness and dependability to a greater degree than any other compressors on the market.

Most likely you don't make oxygen tents. But we're sure you want the unusual quietness and dependable performance of Bendix-Westinghouse compressors.

There's one easy way to prove these qualities to your own satisfaction. Give us a trial order—and let the results speak for themselves. We can make you a very attractive proposition on both price and delivery.

Bendin-Westingkouse

EVANSVILLE, IND.

A Division of Bendix-Westinghouse Automotive Air Brake Company, Elyria, Ohio—Export Sales: Bendix International, 205 E. 42nd St., New York 17, N. Y.

## **Armstrong Cork Subsidiary Formed--**

new subsidiary.

Approval for the new sub-

fice of the parent company.

"Our contracting business was sulation, but it has developed to Ainslie, Jr. of Philadelphia and such an extent that we feel A. J. Stream of Seattle, vice

For your

(Concluded from Page 1, Col. 3) the time has come to decentralduct its present contracting op- ize in order to enhance growth company were C. Q. Livingston, erations until Jan. 1, 1958, when opportunities and strengthen the they will be taken over by the business's competitive position," Backstrand said.

sidiary, which will be headed by organization provides full serv-J. W. Liddell as president, was ice on insulating projects for Snader, sales correspondent. given by the board of directors architects, engineers, and ownat its regular meeting in Lan- ers, from consultation in the clude: J. S. Falconer, Atlanta; caster recently. Liddell is cur- design and engineering stages, F. D. Rupprecht, Baltimore; J. rently manager of contract oper- and assistance in specifying J. particular types of insulation for Buffalo; M. F. Kottmeier, Chi-Backstrand said that the new certain temperature ranges, cago; J. H. Layman, Cincinnati; company, to be incorporated in through the execution of con- H. B. Wentz, Cleveland; E. J. the State of Delaware, will have tracts for installing the insula- Stern, Dallas; R. A. Sigel, Deits headquarters in Lancaster tion products, it was pointed troit; C. W. Fowler, Kansas County. The subsidiary will out. More important fields of City; R. B. Ross, Los Angeles; draw its personnel from the application include cold storage, H. D. Cobb Minneapolis; A. P. Insulation Div. and general of- air conditioning, steam generating, and industrial processing.

begun some 50 years ago as a tracting & Supply Corp., in addi- rick, Jr., St. Louis; J. S. Taylor, Canavan, Jr. has been named means of selling corkboard in- tion to Liddell, will include E. D.

presidents, and E. W. Hines, and Hetrick are currently mansecretary-treasurer.

Among others also named to in the Insulation Div. positions with the subsidiary manager of technical sales; F. L. Gardner, contract officer; J. E. Zeller, general construction branch office. Fowler has served part of the new department, is The Armstrong contracting superintendent; R. H. Lawrence, contract assistant; and C. J.

District office managers in-Roper, Boston; A. G. Klein, Tingle, New York City; E. D. Ainslie, Jr., Philadelphia; W. J. Officers of Armstrong Con- Appel, Pittsburgh; G. B. Het-San Francisco; and A. J. Stream, Seattle.

All but Klein, Fowler, Ross, Corp. here.

agers of the same district offices Hotpoint --

from the Seattle office, and Hetrick from the Hartford, Conn. as a salesman in the Kansas City office.

Branches of these district offices will be located at Birm-Nashville, Richmond, Washington, Providence, Syracuse, Milwaukee, Indianapolis, Louisville, Columbus, Houston, Tulsa, Denver, Omaha, Albany, Hartford, Harrisburg, Wilmington, Memphis, New Orleans, Portland, Spokane, Toledo, and Elizabeth,

#### **Connor Names Canavan**

DANBURY, Conn. - P. F. vice president and general manager of Connor Engineering

Klein is being transferred (Concluded from Page 1, Col. 5) from the Cleveland office, Ross tributors, dealers, and consumers, McDaniel explained.

Hotpoint Appliance Sales Co., a major arm of the company's distribution, with 91 distribution points, and 23 district offices throughout the country. Mcingham, Charlotte, Jacksonville, Daniel also has responsibility for contacts with Graybar Electric Co., and independent distributors.

> In announcing the new organization, McDaniel said that Hotpoint would immediately launch the most intensive drive in the company's history to build and strengthen its dealer organiza-

> The objective is to establish a sound, well-balanced alignment. To this end, Hotpoint will soon announce new policies outlining a far reaching plan of action embracing quality control, franchise, pricing, product service, and distribution.

> First move in this direction was to assign to Graybar an area formerly served by Hasco in Shreveport, La. and 17 counties in Mississippi formerly part of Hasco, Memphis, territory.

> Since McDaniel's announcement, reports have been heard that Hasco in Chicago and New York City have started selective franchising programs for next year by notifying some present dealers that they would not be offered a 1958 franchise.

> Hotpoint officials, however, indicated that these were local actions and not a forerunner of national policy.

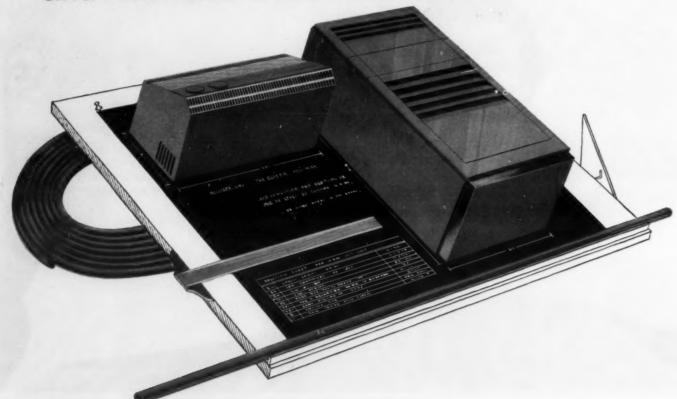
> In New York City, the selective franchising reportedly took the form of separating dealers who handled both General Electric and Hotpoint lines from one or the other of these lines.

> McDaniel said that Hotpoint will tell its story to dealers in a greatly expanded program of trade paper advertising. It will inform dealers where the company is headed and how it plans to get there.

> Future announcements will give Hotpoint's plans for substantially increased national advertising, sales promotion, and sales training efforts.

> New functions reporting to McDaniel are: L. J. DiAngelo, manager-advertising and merchandising; L. E. Ankersen, manager-special markets; C. C. Gramer, manager - distribution development and planning; W. G. McNeal, manager-product service; and, Hasco regional managers in Atlanta, New York City, and Chicago.





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- All tempers and sizes for use in original equipment.
- Straight length tube tempered to meet your bending and expanding specifications.
- Quality-controlled throughout manufacture to assure finest tube properties.
- Tubes degreased and capped, or dehydrated and sealed, if required.
- Deliveries geared to your production requirements.



SALES OFFICES: Atlanta, Birmingham, Ala., Boston, Buffalo, Charlotte, Chicago, Cincinnati, Cleveland, Dallas, Detroit, Fort Wayne, Greensboro, N. C., Houston, Jacksonville, Kansas City, Mo., Los Angeles, Memphis, Milwaukee, Minneapolis, New Orleans, New York, Philadelphia, Pittsburgh, Portland, Ore., Richmond, Rochester, N. Y., San Francisco, St. Louis, Seattle, Washington, D. C.

- · Ice cream storage cabinets
- · Self-service frozen food display cabinets Wall type display cases



# THE SWITCH IS ON!

Nationwide, installing contractors are discovering pay dirt in the Westinghouse Air Conditioning powerhouse sales plan.

Now, Westinghouse offers a potent three-pronged sales program that brings in sales profit for installing contractors. Here's what it does . . .

- 1. Makes people in your community want central air conditioning by telling them why they should want it.
- 2. Finds qualified prospects in your local market area.
- 3. Gives you proven tools to quickly convert these prospects into profitable sales.

The program is working now—even before the season. Here's what's happening...



Don Tilley of A. C. Tilley Company, Evansville, Indiana, switched to Westinghouse because . . . "We are specialists in this business. We need a *complete* line of top-quality equipment so that we can *engineer* the job to the house. Westinghouse makes the best . . . and they help us sell it with a sales program second to none."



Herman Myers of Radalec, Inc., Shreveport, La., will tell you . . . "We get our price with Westinghouse. That means we get our profit. People are willing to pay the difference when we sell the Westinghouse name, Westinghouse quality teamed up with our reputation for the best job in town."

**Bob Haubold** 

Dallas, Texas

RIverside 1-5109

## BETTER CHECK

Some areas still have openings for aggressive contractors. Call any of these seven men of action for details.

Jim Reynolds Pittsburgh, Pa. EXpress 1-2800

Tom Mullen Chicago, Ill.

WHitehall 4-3860

Al McDonald St. Louis, Mo. GArfield 1-6911

Walt Hunken

Staunton, Va.

STaunton 6-0711

Bill Constance Los Angeles, Calif. RAymond 3-9071

# IN AIR CONDITIONING, THE SWITCH IS TO Westinghouse

Milt Bevington

Atlanta, Ga.

**TRinity 4-1641** 

Westinghouse Electric Corporation • Air Conditioning Division • Staunton, Virginia

## Discuss Labor Agreement --

(Concluded from Page 1) trouble doing this, but not with ness agents and work it out with any one who recognizes that this the union. industry requires a super-skill."

Charles elected national president of RACCA, said drawing up the ciation program. new contract took eight days of solid work.

the satisfaction of employers program," Walling concluded. and union. Henry B. Ely, RACCA of

understand about this agreement you stay with it until you legal in every respect. do understand it.

this contract that is harmful, to, was won by the contractors

we can come back to the busi-

"Written into the agreement Walling, recently are a number of programs. "Definitely there is an asso-

"It takes everybody in the industry to put this over. I "Sometimes we would take an leave you with this thought: entire day on a single point, in that we help one another in order to develop it properly to working out this very difficult

"I would ask," Walling said, Southern California executive caliber man, beyond reach of "if there is any point you do not secretary, said "this is our opportunity. This agreement is

for journeymen so good that cisco against Sheet Metal Workeven the contractor will want to ers Union of Marin county progo to learn more about his testing union collection of joint journeyman must continually be part of the reason why this proconference board money by a "I believe if we find a spot in local their men did not belong the industry.

in the Federal district court.

"But when appealed the case ple. was thrown out by the Federal ninth circuit court of appeals.

"The joint conference program of the Lathing and Plastering industry may be subject to legal attack. We want to be sure our ing misused. There can be none program will not be subject to

"Pensions, and health and welfare, we know are permitted. neyman can attend any meeting All other money goes to the bank, under trust agreement.

"This training money will go to the bank and will be spent by the public representative, a high either side, who handles this money.

"Equipment, teachers, the "The case brought by Sheet training courses, as well as ulti-"We are going to have classes Metal Contractors of San Fran- mate certification of journeymen. are up to the committee.

"The principle is this: the trained to get the top wage in

"He must maintain it himself. this agreement is carried out,

"The employer can train the this country," Ballard concluded. journeyman entirely, but basi-

"We do not believe there is any possibility of this fund beof the things that have concerned congressional committees.

"You will find that any jourof the committee, and we hope he will," Ely said.

E. H. Ballard, business manager for the Refrigeration Fitters branch, U. A. Local Union 250, said "this past year has been worse, so far as the ability of the union to furnish journeymen to the industry is concerned, than any year in the past.

"We have had orders for as many as 40 to 50 journeymen that I could not fill, and that is gram came about.

"I believe that if the intent of

"It is an entirely new princi- it is going to be the greatest thing that has ever happened in

During question and answer cally it is an industry program. period Ely clarified these points:

If a contractor not a member of the association has his own program, the trustee of his fund will pay to teachers, for classrooms and other expenses, and to the journeymen.

When the journeyman is certified, the employer will no longer pay that journeyman to go to school. The journeyman has to keep up with developments in the industry during the year following certification in order to renew certification at the end of the year.

It is our guess that 60% of the journeymen will become candidates for certification.

Walling interjected the comment that "you cannot carry on training of people one contractor at a time. It is a mass program.

"Some contractors are going to have to put some time in on this thing. Every one who signs a union agreement is going to have to help."

The question was asked, what percentage of employers signed this agreement, and what percentage of the union's members do they employ?

Ely answered: 50% of employers, employing 70% of the union's members. He pointed out the public representative provided in the agreement is there to give every employer a fair shake.

The training program is going to cost money, Ely said, and is going to be ready by Sept. 1. The thing for the contractor to do is to join the association.

Schuck said, "we figure \$200,-000 will be paid into this program during the year before it begins operation.'

Comment about a training program of quite a few years ago brought this comment from Schuck: "As I recall the older program, one of the main problems was there was not enough money there to carry through."

Asked how many union members voted for the agreement, Business Agent William Hardick said, Refrigeration Fitters voted by secret ballot 5 to 1 in favor of this agreement. Some of these men are not going to take this

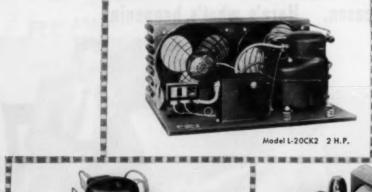
course, most of them are. "Right now," Hardick said, we have 10% of our member journeymen going to school.



Capacities: 5 to 500 g.p.h.

Water coolers for all uses factory-packaged with your condensing unit. Write for literature.

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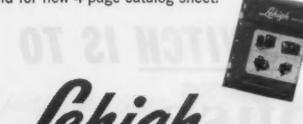


for the **size** you need... the capacity you want... the quality you expect...

## .... Specify Lehigh!

**BLU-COLD HERMETIC CONDENSING UNITS** 

Any size, from 1/5 to 2 H.P. for any application, commercial or industrial. Send for new 4-page catalog sheet.









(Concluded from Page 1) by the U. A., its general officers eration & Air Conditioning Contractors Association (RACCA) and are fostering a national plan for refrigeration journeyman training.

Operating much like a local union. refrigeration fitters branch here has separate offices, a business manager, and two business agents with jurisdiction over Los Angeles county and adjoining Orange county.

Contractor members RACCA of Southern California represent the same area.

#### JOURNEYMEN GET HOURLY INCREASE

New Los Angeles agreement provided an hourly increase for journeymen Dec. 1.

No other changes involving costs to the contractors are effective until May 1, 1958.

The article on "training and education" opens with this section:

"The refrigeration and air conditioning industry requires the services of highly skilled journeymen. Technical advances in the industry make it essential that the journeyman continuously keep himself abreast of the industry through study and education. Without fully trained and competent journeymen neither the employer nor the union will be able to maintain the working conditions provided for in this agreement, nor adequately serve the public.'

A joint journeyman and apprentice training committee composed of four union representatives and four representatives selected by the contractors' association, is established, and will take over duties of the present joint apprenticeship committee.

#### PUBLIC REPRESENTATIVE TO BE SELECTED

A public representative shall be selected by the committee. He shall determine costs, outlays, and overhead, administer funds for the association program, and for any individual employer's programs.

The committee has responsibility for training courses, teachers, equipment, and ultimate certification of journeymen.

Before Sept. 1, 1958, and semiyearly thereafter, a union member with two years or more as journeyman may declare himself a candidate for certification and the necessary year of training.

He will receive \$4 for each three hours of class instruction during the year, but not after he is certified.

Certification is good for a year. The certified journeyman is expected to keep himself up with developments in the industry in order to get a renewal, but will not be compensated for classes he may attend.

For being a certified journeyman his compensation will be 25 cents an hour above journeyman scale.

When qualified, candidates may become certified service journeymen, or certified construction journeymen, or certified combination journeyman.

Here are other provisions, of which the first three are considered by the negotiators to be distinct innovations in unionmanagement contracts:

performs his work in an incom- man. petent, or wilfully neglectful have conferred with officers and tee so rules, will be required to directors of the national Refrig- correct such work on his own

> For the first time in history, the negotiators believe, a union has agreed to guarantee work of its members. On the other hand, if it is found the complaint is unjustified, the employer must pay an amount

Training Program -- a certified journeyman, if he the job to the certified journey- the employer, to present his case union.

wage rate higher than provided association at a regular meeting. in the agreement, an employer board.

before the rank and file of the For "pirating" a journeyman union at a regular meeting, or manner, and the joint commit- from another employer at a before the rank and file of the

> This is believed an innovation and the journeyman may be in union contracts, and can be fined \$500 by the joint grievance used to prevent crooked dealings of the type that have hit the "Fair representation" article headlines over the nation bepermits a single employer, if he cause of investigations by the thinks anything wrong, under- Senate labor-management (Mc- tive May 1, 1958. handed, or crooked, has been Clellan) committee. Contractors done by a business agent, or by debated this feature thoroughly

"Call-back" section, providing double the original wages for a professional representative of with representatives of the

The contract provides:

Ten cents an hour for health and welfare.

For vacations a percentage of gross wages effective May 1, 1958, and an added percentage effective Nov. 1, 1958.

For education and training 15 cents an hour on all uncertified journeymen and foremen effec-

For pensions 10 cents an hour effective May 1, 1959.



## Inside Dope

By GEORGE F. TAUBENECK

(Continued from Page 1, Col. 1)

at any Price-and that's a typical American male's attitude toward international affairs.

When women's desires for material things are spurred by example-advertising, the neighbors-prosperity and taming of warlike men result.

Ergo: If American propaganda campaigns were concentrated on Russian womenthrough trade fair exhibitions of the luxuries American gals consider necessities, by parachuting millions of copies of American women's magazines behind the Iron Curtain, etc.—Russian men

Makes sense, eh, fellow hus-

## Let's Not Be Nutsnik

We might expect the Russians American husband buys Peace to claim full credit for developing Sputnik, but why are our officials and the Press so willing to concede that they're ahead of us in ALL things scientific?

> before have we believed the rockets. Commies about anything. Implicitly NOW, however, Amerithat everything they tell us rocketry. about their ICBM's, hordes of beyond-us scientists, etc. is Gospel Truth.

What gives? Why are we so jittery-and supine-all of a

might be diverted from urges to claims, we should realize that it possibly a guarantee of World

conquest by their not-so-little rocket experts-who'd worked together on rockets ever since the Versailles Treaty of 1919 build airplanes or artillery)which really put Sputnik into its orbit.

When the Russians captured manufacturing center) stripped it of equipment, kidnapped 2,000 German rocket technicians, and secretly ordered This throws "Dope." Never them to keep on developing

This Teuton aggregation was 30 years ahead of the rest of can citizens seem ready to agree the world already in terms of

> and atomic secrets were stolen nificant? from us by Communist spies.

Howsoever, this Russian propa turnaround Big Deal for our Even if we accept all their free-enterprise economy, and

Here's why:

(1) It has stimulated a new spate of U.S. armament expendcourse). That funny-money inflation in itself will speed business volume for everyone in our industry. So, for the foreseeable Peenemunde (the German rocket future, business should get better and better for each and every reader of this publication.

(2) Our National Pride Has Been Hurt, While Russia's Ego Has Skyed. Personally and nationally, prideful egotism invariably outweighs sensible economics. Damning the expense, for instance, Communist Russia mass-produced athletes and won Furthermore, U. S. satellite the last Olympic Games. Sig-

(3) Inasmuch as National Pride embraces sporting victoaganda triumph could become ries (like the Olympics) we can it in "The Federalist": hope that a Race to Space will become much more exciting to Kruschev and associates than annexing minor real estate in

the fallow Near East, or anywhere else on this little planet.

Hence, Peace on this Earth (which forbade Germany to itures (and further inflation, of for awhile is a better probability now than it has been, we figure.

> Let us repeat: It's pride and prestige and propaganda values which motivate the Russians. Why should they fool around with dinky Earth conquests when the UNIVERSE beckons them?

#### Sober Thought

Belatedly, the American people and government seem ready to go for a frenzied damn-thecost Missile Program. It does not seem difficult to predict results of this abandonment of fiscal sensibility.

Alexander Hamilton described

"Safety from external danger is the most powerful director of national conduct. Even the ardent love of liberty will after a time, give way to its dictates. The violent destruction of life and property incident to war, the continual effort and alarm attendant on a state of continual danger, will compel nations the most attached to liberty to resort for repose and security to institutions which have a tendency to destroy their civil and political rights.

"To be more safe, they at length become willing to run the risk of being less free.'

#### Out of Our Mailbag

Humphreys, Incorporated Concord, New Hampshire Editor:

Last Thursday I returned from a three-week trip in the British Isles and was there when Sputnik #2 was launched. I thought you might be interested in its propaganda value there:

- 1. Indignation was aroused that a dog would be so mis-used by the Russians.
- 2. Great concern for the Dog's safety.
- 3. So what!—the Americans will launch one soon and it will be much better.
- 4. Basis for the following joke (my real reason for writing this letter).

A new American cocktail has been developed. It is made of Vodka-and the juice of Sour

Perhaps this information has already reached you. Anyway, I thought it might be something for "Inside Dope."

> H. E. HUMPHREYS. President-Treasurer (Concluded on next page)



conquer the world to peaceful was a captured German team of Peace. SO HALSTEAD & MITCHELL ENGINEERS SAID . . .

## FOR AUTOMATIC, ALL-WEATHER OPERATION USE HEM AIR-COOLED CONDENSERS WITH LIN



All-weather operation of air conditioning and refrigeration units is automatic-no manual changeover is required—when the exclusive Limitrol modulating valve is used with Halstead & Mitchell's air-cooled condensers. The Limitrol effectively maintains balance between condenser and compressor under all outdoor ambient conditions by regulating condenser capacity. And winter problems with water-cooled systems are avoided.

H&M's air-cooled condensers with exclusive Turbu-Flo fin design allow peak Btuh at the evaporator. The embossed, streamline pattern provides better air wash, reducing air film resistance, and improving heat transfer by up to 15%. Wide fin spacing assures rated capacity longer. Service costs are less, too.

Installations involving many condensing units are made much easier and less costly. Halstead & Mitchell will provide multiple circuiting to meet specified requirements (if requested) at no extra charge—on all 12 models.

Call your wholesaler for more information or write Halstead & Mitchell, Bessemer Bldg., Pittsburgh 22, Pa.

SEND FOR NEW BULLETIN AC-101

Turbu-Flo air-cooled condensers for remote installations'



## Inside Dope tion,"

By GEORGE F. TAUBENECK

(Concluded from preceding page)

## Out of Our Mailbag

Allentown, Pa.

Editor:

Once again looking over your book, "You'll Love This One," I was wondering if you heard about the horse which got the Asian Flu?

Seems the flu germs were raising ned in the horse's veins, and they (the germs) were laughing and saying, "he has not felt anything yet, so here we go into the arteries."

One little germ, hearing this, said: "Here's where I put my foot down. I am not changing streams in the middle of a horse."

EDGAR W. WEAVER

Detroit Controls, Inc. Detroit, Michigan Editor:

Essentially your piece on automotive air conditioning is absolutely true. I would like to point out under the heading "Service—the Big Problem" that while expansion valves do constitute a certain percentage of the service troubles, they seem to be fairly small in our particular case in proportion to the

However, it is still true that many servicemen remove a valve and then determine what is wrong with the car.

amount of business.

F. Y. CARTER, Manager, Refrigeration Sales

Chrysler Corp. Detroit, Michigan

Editor:

I present these comments on your timely article about automotive air conditioning.

1. The Chrysler factory installed system for their cars is not "considerably" more expen-sive, considering that the heater is built into the same unit. For after-market sales the additional unit has a definite price advan-

We are still working for the units that are being transferred from car to car. What are the industry figures of actual improvement of units from old cars to new?

TUBING & FITTINGS Thermo-Engineered in

> Kralastic • SARAN **Polyethylene**

**Top Elasticity** Vibration-proof STOCK High Temp Range LOW Non-Electrolytic COST Smooth Inside Bore Chemically Inert ALL

CLAMPS for WIRING

Ease of Assembly

SIZES

Fast to install. Secure. No shorts! No tearing! No corrosion! Tough, permanent, SAFEI All Styles, shapes and

Write today for prices, samples 943 GEORGE ST. CHICAGO 14

you state, "factory installed air conditioning is only recorded as high as 190°. a couple of years old." For a Our experience, even in installed several thousand units around Yuma, have shown  $150^{\circ}$ number of installations almost that unit weighed about 170 lbs. only a little over a 100 lbs.

to cool down very quickly from car may move out. the time he enters the car. Alsor displacement equivalent to quired to cool a six-room ranch the column in its entirety. house, yet the capacity of the unit at 25 m.p.h. is not adequate to cool a six-room ranch house.

Our objective is to increase capacity at low driving speeds. In discussing solar radiation on the large glass panels, you mentioned that some interior tem-

3. Under "factory installa- peratures have been in the sun sights of those of your readers with the window closed and have who are involved in the manu-

fact, we do know that Chrysler ern Arizona and the desert units. Great job! in their cars in 1953 and the temperatures. Of course, these temperatures were in the shaded doubled in 1954. Incidentally, areas of the car where the sun had no opportunity to actually Whereas, todays unit weighs direct its ray to the thermostat. Editor: It is our recommendation to 4. Refrigerating capacity is open the window for the first the problem involved in cooling block of driving so that the exa car when the owner expects it tremely hot air that is in the

My comments or the lack of

J. D. LOVELEY, Asst. Chief Engineer,

Campbell-Ewald, Inc. Detroit, Michigan Editor:

This article should raise the ing installation and servicing.

Our experience, even in south- of automotive air conditioning

COLIN CAMPBELL. Vice President on the market.

General Motors Corp. Detroit, Michigan

Your references regarding the reluctance of dealer mechanics to service automotive air conditioning units were of particular interest to us. We realize there are many dealer service departthough we are using a compres- them, should not be construed ments that have not set themthat Chrysler or myself have selves up to service automotive the compressor capacity re- officially approved or endorsed air conditioning and the important reason for this is because of the low sales volume of air conditioning units particularly in Car Air Conditioning the Northern section of the to make our executives recogsatisfactory job of air condition- steady increases.

General Motors divisions conducted a very comprehensive air facturing, selling, and servicing conditioning training program for dealers mechanics as well as factory field personnel at the time these units were introduced

> We have also encouraged dealers to equip themselves with the air conditioning tools that are necessary for the proper servicing of this unit. We felt that your article might well point up the fact that manufacturers have done their best to offer dealers the necessary training for the servicing of this unit. Service manuals have been prepared covering air conditioning service.

The tremendous growth of this business which you refer to in the article has been enough country. On the other hand we nize that air conditioning is know of many dealers shops here to stay and that future who are doing an adequate and volume on this unit will show

EDMUND RUFFIN



## The Economics of Air Conditioning

What It Costs To Own and Operate Year-Round Systems In Apartment Buildings, Hotels, Motels, and Homes

By John E. Haines, Vice President, Minneapolis-Honeywell Regulator Co.

on the economics of business cost of owning and operating a operation is the one we have complete and flexible air condiused in studying the operation tioning system, which is operatof apartment buildings. All of ing 24 hours per day seven days our figures thus far have shown the cost of a complete year- annually per sq. ft. round air conditioning system. Many people think that they are doing the buyer a favor when in the first cost, the annual ownthey help him cut the first cost by compromising with quality

This is illustrated in an analysis of the apartment house market where the buyer can either buy a good system for an initial, cost of \$5.58 per sq. ft. or he can cut the heart out of the system and end up with a cost of \$4.48 per sq. ft.

#### **New Apartment Building**

In a typical new apartment building, the cost to own and operate the building, including the heating, equipment, supplies,

#### NEW APARTMENT BUILDINGS

Typical Owning and Operating Costs Per Sq. Ft. Per Year



(Per Sq. Ft. Per Year Without Air Conditioning)

\$.95 added rent is required to pay for complete year-round air conditioning.



(Per Sq. Ft. Per Year Without Air Conditioning)

\$.84 added rent is required to pay for incomplete year-round air conditioning.

Conversion Formula Costs Per Apartment Per Month = Costs Per Sq. Ft. Per Year x Area In Sq. Ft.

12

A different way to analyze and the payroll, is \$2.32 annuair conditioning and its effect ally per sq. ft. The additional per week, would be 79 cents

If a less than complete system is installed at a saving of 20% ing and operating cost would be 70 cents per sq. ft. The annual and cutting out basic features. income per square foot averages \$2.78, including a 20% profit, without air conditioning.

conditioning is installed, the annual rent per square foot would have to be increased 95 cents in order to provide a 20% profit on the investment.

If a less than complete air conditioning system is installed, the annual rent per square foot would have to be increased 84 cents in order to provide a 20% profit on the investment.

Men and women who work in air conditioned office spaces and shop in air conditioned stores are becoming dissatisfied with non-air conditioned apartments. They are willing to pay more for the comfort and cleanliness If a complete system of air conditioning system will provide.

The "Economics of Air Conditioning" means simply how much additional it is going to cost the owner of some kind of a building to own an operate an air conditioning system.

This material was presented by Mr. Haines, who is a past president of the ASHAE, before the Conference on Designing the Indoor Climate, held at the University of California at Los Angeles earlier this Fall. First part of the article, covering the economics of air conditioning commercial and industrial buildings, was published Nov. 18.

This second part covers the subject as it pertains to buildings that are temporary or permanent homes for people (hotels, apartment buildings, single residences).

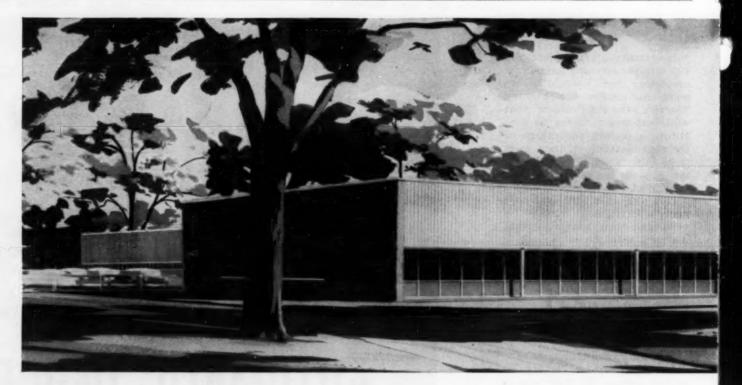
## **Existing Apartment Building**

In a typical existing apartment building, the cost to own and operate the building, including heating, equipment, supplies, and the payroll is \$1.69 annually per sq. ft. Additional cost of owning and operating a complete air conditioning system operating 24 hours per day, seven which a complete year-round air days per week, would be 90 cents annually per sq. ft.

If a less than complete system is installed at a first cost saving of 20%, the annual owning and operating cost would be 79 cents. The annual income per square foot averages \$2.03, including a 20% profit, without air conditioning.

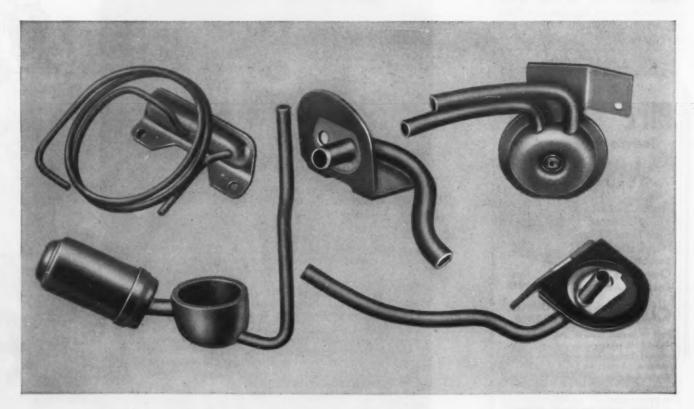
When you analyze this from an owning and operating standpoint, it turns out that the

(Continued on next page)



To satisfy your demand for fabricated parts:

## **Bundy Tubing**



Bundy's new Winchester Division produces a wide variety of tubing shapes from strong, leak-proof Bundyweld for typical refrigeration parts like these. Double-walled from a single steel strip, Bundyweld Tubing has become the safety standard of the refrigeration industry.

10

## Air Conditioning Economics --

that gives him the benefits of annually per sq. ft. complete year-round air conditioning.

It becomes apparent that increases in efficiency over those required can result in substan- in the first cost, the annual owncomplete air conditioning. Since it takes so little to make the pay, why cut quality?

#### **New Hotels, Motels**

In a typical new hotel or operate the guest room area, in- rent per square foot would have

(Continued from preceding page) cluding heating, is \$3.47 annuapartment owner needs to ask ally per sq. ft. Equipment and installed, the annual rent per 95 cents per sq. ft. extra rent supplies amount to \$1.90 and for the cheaper system and only the payroll \$3.42. The additional \$1.08 for the best system. This cost of owning and operating a means that the tenant of a typi- complete and flexible air condical 400-sq. ft. apartment must tioning system, which is operatpay \$52 per year, or \$4.33 a ing 24 hours per day, seven days month, extra to have the system per week, would be 85 cents

#### **Operating Costs**

is installed at a saving of 20% tial returns on the investment in ing and operating cost would be 75 cents per sq. ft.

The annual income per square investment in a quality system foot from the guest room area averages \$10.55 including a 20% profit, without any air conditioning.

If a complete air conditioning motor hotel, the cost to own and system is installed, the annual

to be increased \$1.02 in order Existing Hotels, Motels to provide a 20% profit of the investment. If a less than complete air conditioning system is square foot would have to be increased 90 cents in order to provide a 20% profit on the investment.

#### 'More Guests Insist On Air Conditioning'

Each year, a greater percentage of hotel and motor hotel guests insist on air conditioned If a less than complete system rooms and are willing to pay for

> It is obvious that an extra charge should not be made except during the summer months if cooling only is provided for the guest rooms. Year-round air conditioning provides for an increase in income during the entire year plus reduced cleaning and redecorating costs. Therefore, it pays for itself more quickly.

In a typical existing hotel, the cost to own and operate the guest room area is \$2.77. Equipment and supplies amount to \$1.90 and the payroll \$3.42 per sq. ft. The additional cost of owning and operating a complete air conditioning system which is operating 24 hours per day, seven days per week, would be 95 cents annually per sq. ft.

If a less than complete system is installed at a saving of 20% in the first cost, the annual owning and operating cost would be 83 cents per sq. ft. The annual income per square foot from the guest room area averages \$9.71, including a 20% profit, without air conditioning.

If a complete air conditioning system is installed, the annual rent per square foot would have to be increased \$1.14 in order to provide a 25% profit on the investment. If a less than com-

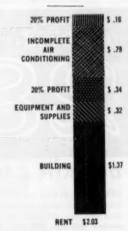
## EXISTING APARTMENT BUILDINGS

Typical Owning and Operating Costs Per Sq. Ft. Per Year



(Per Sq. Ft. Per Year Without Air Conditioning)

\$1.08 added rent is required to pay for complete year-round air conditioning.



(Per Sq. Ft. Per Year Without Air Conditioning)

\$.95 added rent is required to pay for incomplete air conditioning.

Conversion Formula

Costs Per Apartment Per Month = Cost Per Sq. Ft. Per Year x Area In Sq. Ft.

12

plete air conditioning system is installed, the annual rent per square foot would have to be increased \$1 in order to provide a 20% profit on the investment.

#### **New Homes**

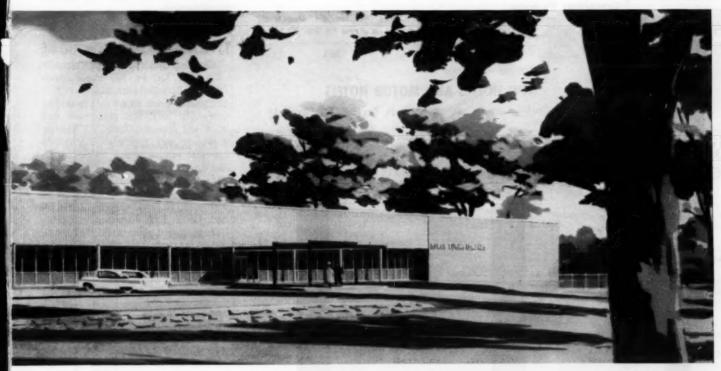
Up to this point, our material has been concerned with nonresidential buildings-and we have tried to relate the costs of owning and operating a complete year-round air conditioning system to the particular costs of doing business in commercial and industrial buildings.

I know that many of you are primarily interested in homes, and probably most of you are homeowners.

We've added insurance and taxes calculated at 2% of the value of the home which equals 27 cents per sq. ft. per year. Then we've computed the cost of typical utilities such as heat ing, light, and telephone as 29 cents per square foot per year. A typical cost for maintenance and repairs is also 29 cents per square foot per year.

Now, if we calculate the cost of owning and operating a complete year-round air conditioning system-and assume its life to be 20 years—we come up with a cost of 17 cents per sq. ft. per year. This shows it costs 101/2 % extra to own and operate a complete system of air conditioning in a \$15,000 home. Or, \$15.60 per month extra will pay

(Concluded on next page)



Winchester Division, Bundy Tubing Company's newest plant, has 103,500 square feet of floor space devoted exclusively to fabricating parts from famous Bundywelds Tubing.

## expands again

New Winchester Division devotes 103,500 sq. ft. of floor space to high-speed, precision manufacture of parts from Bundyweld!

Bundy's new air-conditioned fabrication plant in Winchester, Ky., is open. And its every square inch has been planned, tooled and staffed to give you famous Bundyo precision and high quality in fabricated tubing parts . . . at low, massproduction costs.

Winchester Division now offers you all these:

Modern equipment-New machines fabricate tubing parts quickly, precisely, economically.

Experienced personnel—Highly trained production op erators...long-time Bundy men in key supervisory slots. Tight quality-control-Rigid inspection holds your specifications exactly...maintains your quality standards.

On-time deliveries-Modern equipment insures efficient handling, prompt shipment. Plant is strategically located . . . easy to reach by truck from major highways.

Winchester Division joins Bundy's other production and fabrication plants to give you low-cost, blueprint-to-assembly service on whatever you need in small-diameter tubing or fabricated tubing parts. Find out how you profit from Bundy's growth. Call, write, or wire us today.

#### BUNDY TUBING COMPANY, DETROIT 14, MICHIGAN

WORLD'S LARGEST PRODUCER OF SMALL-DIAMETER TUBING . AFFILIATED PLANTS IN AUSTRALIA, ENGLAND, FRANCE, GERMANY, AND ITALY

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South: Peirson-Deakins Co., 823-824 Chattanooga Bank Bidg., Chattanooga 2, Tenn. • Southwest: Vinson Steel & Aluminum Co., 4606 Singleton Bivd., Dallas, Texas

Northwest: Eagle Metals Co., 4755 First Avenue South, Seattle 4, Wash. • Far West: Pacific Metals Co., Ltd., 2187 S. Garfield, Los Angeles 22, Calif.; Pacific Metals Bundyweld nickel and Monel tubing are sold by distributors of nickel and nickel alloys in principal cities.

## Air Conditioning Economics --

you want 'em? we got 'em!

d-h AIR CONDITIONING

SPOTAIRE ROOM-by-ROOM AIR CONDITIONERS: #1 d-h

LRC's: basic unit, concealed or deluxe cabinet; 4 models, 200 thru 600 cfm. #2 d-h VRC's: concealed or deluxe consoles; 3

models. 200 thru 600 cfm. #3 d-h HRC's: 3 suspended types,

AIR HANDLING UNITS: #4 d-h HH Series: ceiling suspended. #5 d-h HHV Series: floor mounted. Both: 14 models,

VENTILATING UNITS: #6 d-h AM: 1752 thru 32250 cfm.

MULTIZONE TYPES: #7 d-h FLEXAZONE: for simultaneous, independent, variable heating, cooling, ventilating; 1752

PACKAGED AIR CONDITIONERS: #8 d-h AECR: with built-in evaporative condenser. #9 d-h SCR: with water-cooled

PACKAGED STORE COOLERS: #10 d-h DYNA-PAC &

PACKAGED WATER CHILLERS: #11 d-h CWG: 71/2 thru

75 H.P. #12 d-h CWG-E: attached evaporative condenser. Both

EVAPORATIVE CONDENSERS: #13 d-h PERMA-FAN: 13

COILS: #14 Extended surface; steam, water, DX #15 Type

PACKAGED WATER CHILLERS: #16 d-h AC; air cooled.

(Concluded from preceding page) for owning and operating a complete air conditioning system.

#### Costs \$21.30 a Month In \$25,000 Home

A similar analysis of a typical \$25,000 home having 1,500 sq. ft. shows that a complete year-round air conditioning system costs 81/2 % extra or \$21.30 per month.

tioning system costs only 7.6% or \$34 more per month. It is, costs will vary in different areas.

out the elements and to create an environment for living, for

19 models, 300 thru 1750 cfm.

condenser. Both, 71/2 thru 75 H.P.

ROYALAIRE: 2 thru 15 tons.

624 thru 28000 cfm.

thru 32250 cfm.

71/2 thru 75 H.P.

models; 5 thru 110 tons.

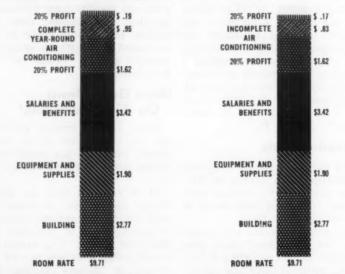
Without the building, an environment cannot be created. Without the proper environment, there is no purpose in constructing the building.

Every day, the creation of a suitable and adequate environment becomes more important to the comfort, health, and productivity of people and to industrial processes.

Editor's Note: This concludes If we look at a typical \$45,000 the two-part article on the home having 2,400 sq. ft., a "Economics of Air Condition-complete year-round air condi-ing" by John E. Haines, vice president of Minneapolis-Honeywell Regulator Co. The first inof course, obvious that these stalment appeared in the Nov. typical square footages and 18 issue. Reprints of this article will be made available if enough Buildings are built to keep requests are received. When making inquiry please state whether you are interested in working, and for industrial pro- the first or second section or

#### **EXISTING HOTELS AND MOTELS**

Typical Owning and Operating Costs Per Sq. Ft. Per Year



(Per Sq. Ft. Per Year Without Air Conditioning) \$1.14 added room rate is re-

\$1.00 added room rate is required to pay for complete yearquired to pay for incomplete air round air conditioning. conditioning.

Conversion Formula Costs Per Guest Room Per Day =

#### Costs Per Sq. Ft. Per Year x Area In Sq. Ft.

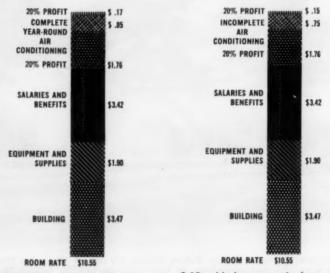
(Per Sq. Ft. Per Year

Without Air Conditioning)

365

#### **NEW HOTELS AND MOTOR HOTELS**

Typical Owning and Operating Costs Per Sq. Ft. Per Year



(Per Sq. Ft. Per Year Without Air Conditioning)

\$1.02 added room rate is required to pay for complete yearround air conditioning.

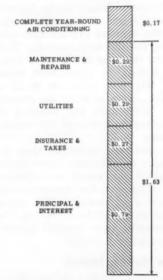
\$.90 added room rate is required to pay for incomplete air conditioning.

Conversion Formula Costs Per Guest Room Per Day = Costs Per Sq. Ft. Per Year x Area In Sq. Ft.

365

#### TYPICAL \$15,000 NEW HOME Owning and Operating Costs

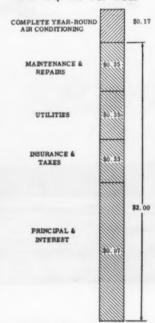
Per Sq. Ft. Per Year



Only  $10\frac{1}{2}\%$  (0.17 ÷ 1.63) or only \$15.60 more per month (owning and operating) to enjoy benefixs of complete year-round air conditioning.

## TYPICAL \$25,000 NEW HOME

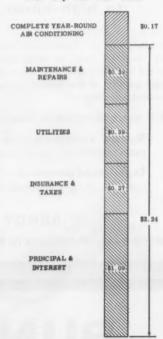
**Owning and Operating Costs** Per Sq. Ft. Per Year



Only 81/2% (0.17 + 2.00 or only \$21.30 more per month (owning and operating) to enjoy benefits of complete year-round air condition-

## TYPICAL \$45,000 NEW HOME

**Owning and Operating Costs** Per Sq. Ft. Per Year



Only 7.6% (0.17 ÷ 2.24) more or only \$34 more per month (owning and operating) to enjoy benefits of complete year-round air condition-

## COOLING TOWERS: #18 d-h WMT: 13 models, 5 thru 100 AIR-COOLED CONDENSERS: #19 d-h ACC: 5 models, 2 d-h COMMERCIAL

"H"; small applications, DX or chilled water.

#17 d-h WC: water cooled. Both, 2, 3, 5 H.P.

REFRIGERATION:

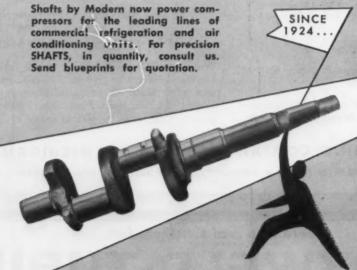
LACEMENT HOUSING: #28 d-h SPASAVER: kit to

Want literature? Request by number: #1 thru #28

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## Air Conditioning

## Mueller's '58 Product Offerings--

(Concluded from Page 1) stallation, has smooth roundedand back access doors provide from top, front, and vent. accessibility and all external is designed to drain off any puts. Louvered sides provide increased air flow, the company said, with the bottom seven rows tilted in and down for positive air distribution over the two condenser

#### Has All Needed Internal Wiring, Controls

The unit is shipped complete with all necessary internal wiring and controls, including a furnace fan relay. Standard safety controls include high-low pressure cutouts, overload protection for fan and compressor motors, and a relief device on refrigerant receiver. Combination drier and liquid line sight glass and moisture indicator is also available as standard equip-

Types 919 and 921 coil-cabinet units are A-type coils designed for use with low and high-boy winter air conditioners, the firm indicated. Having low-pressure drop, units are suitable for use with a large number of furnaces, it was stated. Both are available in 2, 3, and 5-ton sizes. Several alternative casings are provided for each size. Featured are a fully hermetic pre-mounted expansion valve and an improved method of condensate collection, Mueller said.

#### Offers Highboy Winter Units

Gas-fired sectional high-boy winter air conditioners, types 130-131, range in capacity from 80,000 to 220,000 B.t.u. input. Both are shipped fully assembled with burners and controls in place and pre-wired. Type 130 features a direct-drive blower while type 131 utilizes beltdriven blower.

Units incorporate a die-formed heating element with continuously welded airtight joints, it



All Larkin refrigeration and air conditioning equipment is designed to give peak performance at low operating costs, whatever the requirements. The same organization that produced the original, patcross-fin coil maintains constant effort for better, more efficient design. Just one more reason why Larkin leads.

Manufacturers of the original Cross-Fin Coil

Humi-Temp Units • Frost-O-Trol Hot Gas
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Condensers • Cooling Towers • Air Conditioning Units and Coils • Direct Expansion
Water Coolers • Heat Exchangers

ARKETER LET 519 MEMORIAL DR., S.E. - ATLANTA, GA.

was explained. All models are been designed for outdoor in- approved for closet installation with zero clearance from sides corner free-flow design. Front and back and 6-in. clearance

Low-boy gas-fired winter air electrical connections are made conditioners range in capacity at a junction box. Raised base from 80,000 to 185,000 B.t.u. in-Of sectional heat exwater getting into the unit. changer design, types 136 and TYPE 919 and 921 coil-cabinet units are 137 utilize a common combustion chamber, it was pointed out. Several models are designed specifically with the addition of summer air conditioning in mind. rear entrance to the cabinet and

#### Have Oversize Blower Motors

motors and an open-type casing construction which, it is claimed, place and fully pre-wired, acresults in higher c.f.m. delivery. Addition of both types roundsfurnaces, Mueller said.



A-type coils designed for use with lowboy and highboy type winter air conditioners. They are available from Mueller Climatrol in 2, 3, and 5-ton sizes.

thus easier access to filters and blower-motor combination, are with burners and controls in cording to the company.

Type 162 gas-fired duct heater



REMOTE air-cooled type 918 condensing unit comes in 3-ton nominal size only for installation with Mueller Climatrol coilcabinet or air handling units.

mote air source, can be used Units feature oversize blower shipped completely assembled in combination with Climatrol blower filter and cooling units to provide year-round air conditioning system, it was stated.

With type 162, adequate heatout the line of sectional gas-fired is available in four sizes ranging ing can be provided without from 80,000 to 140,000 B.t.u. oversize unit to achieve suffi-Compact, types 136 and 137 inputs. Light and compact, it cient blower capacity, the comrequire less floor space, permit is engineered for use with a re- pany said. In areas where long

duct runs are necessary and central heating units cannot provide sufficient heat, type 162 units can be installed in the long runs to provide supplementary heating desired, it was added.

Unit's compactness enables it to be suspended in low headroom areas. It is shipped prewired, completely assembled with burners and controls in place, and joints continuously welded and airtight. Unit is of sectional heat exchanger design with the heating element of die-formed steel and ceramic coating, Mueller stated.

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## SILENCE IS THE HUB OF THE MATTER



\*BTEOPERE Noisy fans are fine—at ball games. But here at Utility, we frown on noise in any form, particularly where it concerns our Direct Drive Blowers. And we've done something about it in the form of a new type blower hub that provides quiet operation under all conditions. The material we use in this hub is Neoprene. How do we do it? Well, that's the "secret of silence" of all Utility Direct Drive Blowers. It took time. It took effort. But we think you'll agree that the end justified the means. For due to this Neoprene hub and the extra bonus of silence it delivers, extra sales are showing up on the books of manufacturers of heating, cooling, refrigerating and ventilating equipment. Just another example of Utility's no-nonsense approach to engineering problems that makes it the firm to consult when only the best in blowers and blower parts will do in your equipment.

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For more information about products advertised on this page use Information Center, page 16.

They'll Do It Every Time

limmy Hatlo

by



## Too Many Dealers Are **Butting In and Butting Heads**

(Concluded from Page 1)

creased nearly enough to compensate for their higher operating costs—so all kinds of retailers are looking around for new products to sell. They'll try anything once, apparently.

And always there are field salesmen for home equipment (such as air conditioners, refrigerators, freezers) who are willing to accommodate them. Pressure by some manufacturers' sales managers may account for field salesmen's eagerness to add temporary volume in this manner—no matter what the long-range disruption cost.

Department stores, which average a 36% profit margin, are eyed enviously by hole-inthe-wall merchants who operate on half that figure or even less. When the latter succumb to the temptation to compete with the former, said invaders "from outer space" spur the big stores to mimic the latter's low-end pricing practices.

Thereupon the earnest-and-honest specialty dealer is hit. In foolish retaliation too often he cuts his prices, too. This cycle makes it harder for everyone or anyone to show a profit in the business of selling air conditioners, refrigerators, freezers, etc.

Thus it's all too true that today's home equipment dealer, whether specialist or fringe-type, is striving to exist in an atmosphere of potential disaster. (Our long-range bet is on the specialist—but don't overlook the disaster possibilities for many of them.)

Strongest consumer push toward scrambled retailing (every retailer butting into everyone else's business) comes from the suburbanite who wants to do all of his-orher buying in one place. Pressed-for-time consumers patronize the nearest shopping center, which usually displays everything from hot water bottles to heat pumps.

As a matter of fact, visiting the shopping center has become a social event and a matter of social custom for many newcomer suburbanites. This new "shopping center" threat to the livelihood of downtown merchants (or isolated neighborhood specialists) gives impetus to many of the latter to go berserk themselves. In short: too many of them will stock ONE of anything they think anyone who enters their store might buy.

A sad example of this mixed retailing: A west coast petroleum company sold refrigerators, freezers, and room coolers at 48 of its service stations. In the process it lost money, and had to sell its gas stations to another oil distributor—which avers it won't

stay in the appliance business any longer. Reason: appliances "are completely foreign to the oil and gas business."

Gas stations, like department stores and other miscellaneous merchants, are set up to accommodate fast-moving customers. In contrast, appliance shoppers want to park for awhile and browse through the stock at leisure. They rarely have enough money in their pockets to purchase an air conditioner on the spot, for example.

Huge, "full-line" appliance distributors frequently tend to welcome any type of dealer who can expose their "table stuff," FOR WIRING, DUCTWORK IN RESIDENTIAL JOBS like toasters and roasters, irons and fans, radios and lamps, etc., etc. Along with this "table stuff" they may place a refrigerator Editor: or room air conditioner. But major appliances are something else again.

One big distributor of "white goods" comments bitterly that supermarkets and department stores which use room air conditioners as "loss leaders" (to lure five-anddime purchasers) are wrecking the major appliance dealers in his territory.

The home equipment specialist can't over charge of at least \$500.00. make up lost profits on HIS specialties by marking up other lines, such as hosiery, bedding, floor lamps, TV, and high-style 6-7 rooms for all necessary ductdresses. He sinks or swims with his Big work and labor involved should Ticket products.

Manufacturers of major appliances possibly can be blamed for the "scrambled retailing situation—even though their intentions were good originally. Not only have were not required to bid on some of them overfranchised (appointed same, resulting in about 75% too many dealers) but they have overemphasized their story that appliances are "presold" by manufacturers' advertising via TV and national magazines.

All you have to do, they sometimes tell a marginal retailer, is put one or two of their products in your shop. The manufacturer's advertising will do the rest-bring in store traffic, close sales, etc.

Could be that the retailer who swallows that story sees no reason for doing any selling himself. Hence, when the going gets rough, he cuts prices to get rid of inventory, and then-eventually-abandons the home equipment field altogether.

That's a helluva way to run a railroad (i.e., a home equipment business). It runs up a manufacturer's distribution costs, and it hurts the better dealers.

"Too many cooks spoil the broth."

Too many INEXPERIENCED dealers, likewise.

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## **READER QUESTIONS CONTRACTOR'S CHARGES**

370 Lakeview Pk. Rochester 13, N. Y.

I have read your detailed the News and from my stand- on these jobs. point and knowledge of ductwork and wiring of both heating and air conditioning units, the actual profits are hidden in these costs.

See case #18, ductwork charges of \$844.79. This is an Case #17 is at least \$150.00 high—the average cost of a not exceed \$300.00. In most been doubled. No doubt these and electrical sub contracts of the over charges. I think it would be wiser in the future to the men worked.

secure facts and figures from contractors who do complete jobs. That is, selling, installing ductwork, electrical and service. story in the Nov. 4 issue of I could clear \$10,000 net profit

ELMER E. TAYLOR

Editor's Note: As was hinted in the article accompanying the detailed "case histories," prime contractor has positive knowledge that there are no hidden profits involved in the electrical and ductwork charges, but the NEWS is not permitted single story ranch style house to reveal the reasons why the contractor knows this to be a

Regarding Case No. 18, it was cases the electrical costs have explained in the accompanying article (columns 3 and 4, page contractors doing his ductwork 15) that ductwork charges were admittedly excessive because the "finicky" customer demanded many extras and "looked over the shoulder" constantly while

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## Air Distribution Requirements In Year-Round Air Conditioning

## 4. Fundamentals of Conditioned Air (Cont.)

By Frank D. Klein

mental laws governing the be- evaporation. havior of air atmospheres have been explained briefly. Chemical Balance has been investigated to that point where recognition of the need for a balance should be obvious. Weight and Density has been generally explained and its influence pointed out in temperature volume and pressure volume relationships. Enthalpy as illustrated by Total Heat was investigated in order to point out the influence of both sensible and latent heat.

However, thus far we have dealt only with the pure physics and chemistry of the science of conditioning air. How do these fundamental laws affect the behavior of air atmospheres?

#### 'Thermodynamics Can Be Complex'

The thermodynamics involved in conditioning air atmospheres, particularly in the cooling cycle, are at times complex. However, the simplest of them are the affects of the laws discussed on condensation and vaporization.

Vapor in the physical sense, is any substance in the gaseous state, originating from a solid or liquid, which through some process has changed its physical state from the solid or liquid to a gas. Vaporization is the process through which the sub-stance passes to effect the change. Vaporization, though the process should never be confused with evaporation, for it is specifically the vaporization that takes place only at the free surface of a substance such as a liquid, and in so doing only occurs below the boiling point of the liquid.

Boiling such as in water that evolves steam, induces vaporization but the process originates within the liquid (water) evolving steam, which passes through the surface and into the air as

## What Vapor Pressure Is

Throughout the process of conditioning air and investigating the effect of laws governing its behavior under varying conditions, we will encounter the term vapor pressure. Vapor pressure is that portion of the atmospheric pressure resulting from the amount of water vapor in the air. For our purposes in heating and otherwise conditioning atmospheres, when the term vapor pressure is used it means absolute pressure, which we previously investigated, not that pressure read by gauge alone.

It is important to understand evaporation. If we spread rubbing alcohol on our skin surfaces, the alcohol will eventually "evaporate." The evaporation involved occurs only at the free surface of these liquids and though subject to temperature, occurs below the boiling point.

The temperature of the skin of course is an influence on the rate of evaporation of the alcohol; the ambient temperature surrounding the bodies of water is of course an influence, yet in both cases the "boiling" of the

Up to this point the funda- liquids is not required to effect

the time necessary under a crease of pressure, atmospheric given set of conditions to cause or otherwise, at its surface. Last change from its liquid state, at ration is peculiar to different air is discharged. its free surface area, to a vapor, substances and/or liquids. is the important physical effect concerned in the conditioning of air atmospheres. The rate of evaporation increases with increases in temperature.

the quantity evaporated. Next air velocity and the percentage greater into dry air than into passed over the pad.

8

air possessing considerable quantities of water vapor. The rate of evaporation is directly proportionate also to the air velocity at the surface.

The rate of evaporation is also The rate of evaporation, or influenced by the increase or deknown quantity of liquid to but not least the rate of evapo-

Those who understand evapowith which we are constantly rative cooling have observed the effect of the rate of evaporation process no longer becomes poson temperature, and know that temperatures under given conditions can be lowered by the rate Furthermore the more surface of evaporation of the water on of the liquid exposed the greater the cooling pad as influenced by the rate of evaporation is far of water vapor in the air being air or humid climates.

Frank Klein has been associated with the air conditioning and refrigeration industry for over 20 years. An engineering graduate of the University of Michigan, he has held executive positions with a number of leading manufacturers, and has served as a consultant to both manufacturing and distributing firms, in the heating as well as the cooling field.

volves the vaporization of a vaporization. Where vaporiza-calculated amount of liquid, tion is the process of changing with an amount of heat equal from a liquid to a gas or vapor, to the latent heat of vaporization, being extracted from the changing from a gas or vapor to liquid, the area and other objects in the area into which the

When the latent heat of the area is equal to that of the latent heat of vaporization the sible, inasmuch as the air in the area is weighted with an glass of water set in a humid equal amount of water vapor. atmosphere, where the cooling Thus the reason why evapora- effect of the water on the glass tive cooling works well in dry sides, acting as a transfer air climates and poorly in wet

Condensation is the counter-

Physically, this process in part and opposite factor of Condensation is the process of a liquid, or a solid substance. Condensation takes place only in the extraction of heat as the pressure remains constant, or in compression of the vapor when temperature stays constant.

Practical observation of this effect can be observed on a cold atmosphere, where the cooling medium, extracts moisture from the air and collects it as "beads."

(To Be Continued)

## What's a Wholesaler's Salesman?

Somewhere in that golden land "buying men" inhabit-between the first blush of interest and the final inward satisfaction of goods well purchased, there dwells a man with a purpose-a salesman-a wholesaler's salesman.

This wholesaler's salesman is a composite of many things-a well balanced being who daily displays more enthusiasm, tempered with logic; deeper humility in harmony with personal aggressiveness; a greater friendliness throughout a longer day than anyone else on earth.

It doesn't matter much what he looks like or what he sells-a short man selling steel, a tall man selling books-one thing is for sure-he shares with all his brothers a common and demanding creed -to appear his best in the eyes of three people-his customers, himself, and his boss-in that order.

A wholesaler's salesman is a hard-working sportsman-like ball of energy bent upon the destruction of all things, real or imaginary, which stand in the path of consummating a well-planned sale or the creation of a happy and enduring customer-salesman relationship.

About closing the tough ones-he cries "Cinch" to his boss; "Luck" to his wife; but deep inside his true feelings pour out-the warm, good sense of pride that come to a man by having done a job through plain hard work.

We all know that products are of little worth in the hands of their manufacturers. To have the success and magnitude of business as we know it today. the goods of one manufacturer must be combined, adapted and modified with goods from a second producer, and so on, in a never ending pattern. Products must move-goods must be sold. That's why wholesaler's salesmen are perhaps, collectively, the most important people we have. They sell more goods, create more wealth and exert a greater force upon the total economic greatness of this country than anyone imagines.

Wholesaler's salesmen are the wonder men of business-They drive more miles; eat more hurried meals; get fewer ulcers; meet more people; and remember names longer than anyone we know.

Wholesaler's salesmen are people who, when golfing with customers, should lose graciously by at least seven strokes; should enjoy catching trains on Sunday; and never be upset by shipments long overdue-A hero with a sales talk-The blood and thunder men of American business-That's today's wholesaler's salesmen.

When the last sale is made and life has resolved itself to comfortable, retired living; who among us has had a wider life-a life filled to the very brim with more of the stuff of richness-personal satisfaction, competitive living, constant challenge and rich, soul-satisfying reward-the wholesaler's salesman.



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# ZOSTALIS LARGE ANACIT ATTACHMENT ANACIT ANAC

ADMIRING A NEW 6-ft. dairy case produced by C. Schmidt of Cincinnati is Ingebord Jorgenson of Chicago. The model TD-6 case has no glass and uses blower coil refrigeration.

## What Was New

On this page and the following three pages of this issue, the NEWS presents pictures of new products offered at the 10th Air Conditioning & Refrigeration Industry Exposition in Chicago. In the Dec. 2 issue the NEWS began its picture coverage of the Show and continues it in this issue. More pictures will appear in future issues. For further information on these new products, please use "Information Center" blank below and refer to Key Numbers.

-KEY NO. G-12219-

SELF-CONTAINED ILI-8 low temperature ice cream and frozen food merchandiser was introduced by Warren. There's a 12-ft. model for frozen foods also due soon, both units with optional "Coloramics" bands at no extra cost. "Island Master Merchandiser" keeps 864 ice cream packages brick hard, it is claimed.





-KEY NO. G-12220-

A GIANT model of the new "Drymaster"
filter-drier was the center of a contest at
the Mueller Brass Co. booth. The giant
drier was filled with briquetted desiccant.
Donna Wallis and Julie Jarrett, both of
Chicago, passed out contest blanks.



-KEY NO. G-12221-

"A PRODUCTION LINE facility in miniature" is the way Claude Dungan, left, sales engineer, describes the portable charging station to Chuck Clapper, Kinney Mfg. Co. The Model 4 charging station shown here is manufactured by Airserco Mfg. Co., and allows charging of clean, dry refrigerant into the evacuated system.



-KEY NO. G-12222-

R. J. LICKTEIG, right, vice president, sales, of Queen Products, Inc., subsidiary of King Seeley Corp., explains the unique features of the Scotsman SF-8 Super Flaker to Jerry Jernberg of Minneapolis. The Super Flaker can make up to 4,000 lbs. of crushed ice per day.



——KEY NO. G-12223—
"MOISTURE MAGNETS"—driers charged with molecular sieves—are displayed by Bill Moran and Mike Parker, Midwest sales representatives of Kenmore Machine Prod-



----KEY NO. G-12224---

ELECTRIC DEFROST unit, Recold Corp.'s
"Deltric," is designed specifically for 28°
meat storage rooms and other applications
with light frosting problems. Deltric combines features of the "Delta" unit with
electric defrost simplicity.

## Puts big cooling tower features in small package

## Binks' new Watertemp

Small, compact, economical in cost, operation and maintenance—Binks Watertemp cooling towers are ideal for air conditioning installations in the 5 to 60 ton range. Base dimensions for the largest unit are only 7'6" x 12' and maximum over-all effective height is 5'.

Efficient counter-current water and air flow. A dynamic and static balanced fan mounted at the top of the tower draws air up through the decking. Water is brought in at the tower top under low head and flows down over the multi-finned plastic decking. No nozzles are required to effect initial water break-up.

Heavily galvanized after assembly. Metal framework, panels and all attachments are heavily galvanized after assembly. Special hot-dipped galvanizing deposits a 20% heavier thickness than established as standard by Federal and A.S.T.M. specifications. No additional painting or coating is required.

Easy to install and maintain. Only a simple mounting foundation is needed to support the tower package. Heavy galvanizing cuts metal maintenance to almost zero. The plastic internal decking unit slides out for cleaning and makes routine inspection and maintenance of the tower an easy job.

Send for complete data. Ask your Binks Branch Office, or write direct for the new Watertemp Bulletin. For larger induced and forced draft cooling towers, ask for Bulletin 477-A (Binks 3-B series) and Bulletin 333 (Binks 2-K series). Binks engineers will be glad to answer your questions and help solve your particular cooling problems. There is no obligation.









A COMPLETE LINE OF NATURAL DRAFT AND MECHANICAL DRAFT COOLING TOWERS AND INDUSTRIAL SPRAY NOZZLES

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## Information Center

For more information on What's New products, current literature and catalogs available, equipment advertised in AIR CONDITIONING & REFRIGERATION NEWS use Key Numbers where designated or specify products advertised and we'll see that you receive this information promptly.

Products Advertised
(list name, page, and issue date)

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AIR CONDITIONING & REFRIGERATION NEWS

Readers Service Dept.
450 W. FORT ST. DETROIT 26, MICHIGAN

## What Was New



KEY NO. G-12226-

SEEMING happy with their new "Dri-Cor POSING with the new Frick Co. "Eclipse" with granular desiccant.



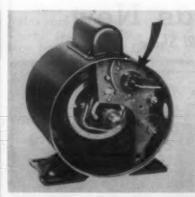
KEY NO. G-12230-

Filter-Drier" are Bess Henry, president of compressor are John H. Carter, branch Henry Valve Co., and Evan Jones, chief manager, St. Louis, and Mahlon B. Watts, engineer. Jones claims the item is first sales promotion manager. Shown is Model of its kind incorporating a combination of AHP-789, equipped with capacity control ceramic-fired desiccant filter-core, together and suitable for use on ammonia or Refrigerant-22.



KEY NO. G-12231-

THE EASE of operation of the "Free 'n Easy" air conditioner window is demonstrated by Mrs. Carol Ritter. The window can be raised or lowered completely so there is no "blind" spot which cannot be washed. Sliding windows are also available from Ritter Metal Corp.



KEY NO. G-12232

"MOTOR BRAIN" claimed to eliminate need for a larger appliance motor to do an undersized job and permits the rightsized motor to run safely at maximum working limit was debuted by Spencer Thermostat Div., Metals & Controls Corp. Motor brains shut off motors when winding temperature reaches maximum safe "Klixon" inherent overheat motor protector is used in all types of electric motors.



-KEY NO. G-12233-

A GIRL can safely handle a part cleaned in X-220, a cleaner developed by Sealed Unit Parts Co., Inc. The new cleaner permits removal of sludge, insulation, and rust from components of a burned out hermetic without acid dipping.



-KEY NO. G-12227-

CHAS. C. HANSEN, left, president of Refrigerating Specialties, explains the operation of the company's new 3-way water regulator for cooling towers to Ed. Conrad, Chicago. The miniature setup illustrates the manner in which the new regulator maintains constant condenser pressure in cold or warm weather.



-KEY NO. G-12228

NEW AIR-COOLED condenser line with blower-type fan providing quiet operation is being offered in capacities of 3 through 8 tons by Marlo Coil Co. Walter Moses (left), Engineering Sales Co., New Orleans, looks it over in company of Robert Buss and Walter H. Frenger of Marlo.



-KEY NO. G-12229

FOREIGN VISITOR Alex Hayek of Beirut, Lebanon, listens while Alfred Levin, sales manager of Jordon Commercial Refrigerator Co., explains the features of the new Model 1515 combination refrigeratorfreezer. The unit is especially designed for fast food service locations.



Century's Fractional H.P. single phase and polyphase line of motors, designed to latest NEMA standards! This fact-filled new book gives you the comprehensive story on Century's new 48-Frame and 56-Frame INDUSTRIAL QUALITY Motors...tells how and why they're better performers than the older models, why they weigh less, take less space, are easier to handle.

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## What Was New

At the ARI Show



-KEY NO. G-1220-

A NEW MIXED FLOW blower featuring "symetrically suspended motor and flat power characteristics" is displayed by Kenneth A. Merz, assistant chief engineer of Torrington Mfg. Co.



-KEY NO. G-1221-

NEW PEERLESS SPONGE COIL for commercial refrigeration featuring increased exposed surface for heat transfer brings beams from Mel Knight, vice president of Peerless of America, Inc. and model Ingebord Jorgensen.



---KEY NO. G-1222-

MAJOR NEW item exhibited by Ranco Inc. was a reverse cycle valve designed without any metal-to-metal contact and so designed that during transfer period there is sufficient by-pass to prevent overloading the compressor.

On this page and other pages of this issue, the News presents picture coverage of new products that were shown at the 10th Air Conditioning & Refrigeration Industry Exposition in Chicago. For more information on these new items, please use Key Numbers and refer to the "Information Center" blank on page 16. Additional pictures will appear in a later issue.



---KEY NO. G-1223-

POSING with the new Kramer Trenton "Indoor Unicon" is Irving Cohler, Chicago representative. Especially designed for supermarkets, the new unit features a damper box for recirculating warm air in the machine room or into the market. The Indoor Unicon makes use of snap-on filters and may be used with several compressors.



----KEY NO. G-1224---

DISPLAYING a new suction line filter which filters "down to 5 microns with low pressure drop" is M. J. Meiklejohn of the McIntire Co.

#### -KEY NO. G-1225-



DESIGNED for heat pump conversions of air conditioning units up to and including 2 tons and for hot gas defrost installations is this "derco" manually operated reverse cycle valve by Watsco, Inc. Incorporating rotary design and having only one moving part,

valve is said to have mechanical and electrical difficulties eliminated.



---KEY NO. G-1226-

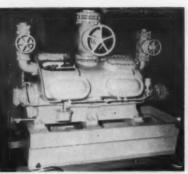
A NEW semi-circular unit cooler with electrostatic filter and built-in heat exchanger was featured in the booth of Refrigeration Appliances, Inc.

## -KEY NO. G-1227----



NEW, IMPROVED ice bank control (type 16A35-12) by White-Rodgers Co. is designed to provide longer compressor off cycles in milk cooler

operation. Bank of ice functions as a means to store refrigeration and new sensing element helps regulate compressor to maintain bank of ice at desired thickness. Sensing element has a stainless steel cup containing two stainless steel diaphragms that form inner and outer fill chambers. A diaphragm and cup are at opposite end which transmit motion to the switch. Liquid in the inner chamber acts as transmitting medium.



-KEY NO. G-1228-

DESIGNED to operate with Refrigerant-12, 22, or ammonia, this 16-cylinder compressor unit by Vilter Mfg. Co. and its 12-cylinder counterpart permit "maximum capacity in a minimum of floor space."

Spring loaded safety heads are a protective feature on both models.



## D. P. S. G. (a

## COPPER REFRIGERATION TUBE

with the second 
There are no hangover blues when you take to bending DRYSEAL. Why it's so dead-soft that you bend it with your hands easy as pie . . . no tools needed. And the special temper and ductility of DRYSEAL also make it easy to flare for compression fittings without splitting.

Another very important feature of DRYSEAL is the doublecrimp seal at each end of the tube. This is the final step in manufacturing, that immediately follows a special cleaning and dehydrating operation, which keeps dirt and moisture from entering the tube. The seal is made in such a way as not to change the diameter of the tube so that it can pass through any opening large enough for the tube itself.

Also you'll find the job-size, 50-foot, one-coil pack easy to handle, light weight, economical and sturdily made to assure protection of the tube.



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## What Was New

At the ARI Show



KEY NO. G-1229

ALEXIS HAYEK of Beirut, Lebanon, listens to Maurice Zatko, traveling representative of Fogel Refrigerator Co. as he describes Fogel's new Automatic Defrost Angle Vision Freezer.



KEY NO. G-12210-

NEW AUTOMATIC DEFROST system for unit cooler, introduced by Tenney Engineering, Inc., gets the attention of M. V. Sandhofer, Service Supply Co., Victoria, Texas, as Sidney Shapiro of Tenney looks



-KEY NO. G-12211

DESIGNED to permit greater received capacity are these two water-cooled units shown for the first time by Copeland Refrigeration Corp. On display model ZR-500W and model ZR-750W, both of which are available with receiver only for use with remote condensers.



-KEY NO. G-12212-

ADAPTABLE TO COMPLICATED control problems is a new 2-pole thermostat with auxiliary switch, introduced by the Wilcolator Co., and being demonstrated by P. E. McCaughey (left) of the company to Ken Mattley, D. D. Darnell Co., Mission,



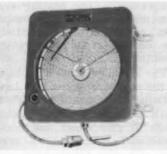
KEY NO. G-12213

"INHERENT OVERLOAD protection" one of the advantages claimed for these two new units by Bendix-Westinghouse. On the left is a 5-hp. air-cooled unit; on the right a 2-3-hp. water-cooled unit. Both feature fully pressurized lubrication and refrigerant-cooled motors.



-KEY NO. G-12214-

SHOWING that a properly insulated motor will not burn out during extended periods of damp weather, G. Russel Eddy, vice president of Marco Industries checks one multi-speed fan motor which was running under water for the entire duration of the exhibit.



KEY NO. G-12215

**ELECTRIC GRAPH line temperature recorder** that charts temperature cycles without use of ink, this Electric Auto-Lite, Industrial Thermometer Div. unit has two small mercury batteries enclosed in the case to energize a transistor oscillator connected to stylus arm. Available for 24-hour or seven-day rotation, temperatures are recorded on a 6-in. evenly calibrated chart. Remote reading is provided by use of capillary tubing in ranges from -40° to 550° F. Model 2200 is made in either wall mounting case, portable, or selfcontained type case.

Many of the pictures on this and the preceding page were taken for the NEWS by Irving Alter of the Harry Alter Co., Chicago. Pictures of new products introduced at the show are offered on pages 16-19 of this issue.



KEY NO. G-12216-

NEW low temperature insulation has been offered by Mundet Cork Corp. Said to have high resistance to vapor transmission and moisture absorption, expanded polystyrene pipe covering and block insulaclaimed to have high compressive strength, ease of application, low thermal conductivity, and durable service.



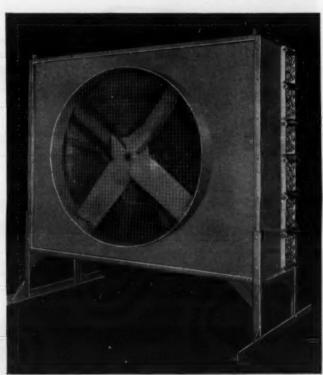
-KEY NO. G-12217-

A CUTAWAY of the ice making evaporator is shown to Robert W. Koppen, Decatur, tion is custom-molded to specific size and III. by Harold Kain, vice president, sales, thickness for precision fit. It is light, of Koch Refrigerators, Inc. The evaporator is part of the "revolutionary" new ice maker shown by Koch, which has no moving parts in the ice-making mechanism.

## 9-11-15-20-25-30-40-50

NOW...

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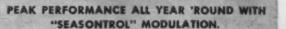


M. Quay "AB" Belt Drive AIRCON

Remote, waterless condensers available in eight sizes, 9, 11, 15, 20, 25, 30, 40 and 50 ton nominal capacities in individual units with single fan and motor assemblies. Coils constructed of copper tubes with McQuay Ripple Fins. Lifetime ball bearing and slow speed propeller type fan.

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Here is the finest, the most complete, most versatile, the most efficient line of remote air cooled condensers on the market, as well as the largest available in a single unit. There are eight McQuay "AB" Belt Drive Aircon Air Cooled Condensers from 9 to 50 ton nominal capacities. McQuay also offers the "AD" Direct Drive AIRCON Line of Air Cooled Condensers in 2, 3 and 5 ton nominal capacities. All McQuay Aircons are designed for multiple circuiting so that two or more separate refrigeration systems can be connected to the same condenser.



The McQuay "Seasontrol" modulates the condenser capacity in accordance with the weather for proper operation at all times. There is a McQuay representative in every principal city, or write McQuay, Inc., 1607 Broadway St., N.E., Minneapolis 13, Minn.



Juay INC.



AIR CONDITIONING HEATING REFRIGERATION

## **Design and Operation of Low Voltage Thermostats**

## 4. Selection of Heat Anticipator

By Douglas S. Sterner, Sales Manager, Air Conditioning & Refrigeration Controls Div., General Controls Co.

CYCLE RATE—AND ITS AFFECT ON DIFFERENTIAL, DROOP, AND ANTICIPATOR SELECTION

one "On" period and one "Off" period, are determined by a combination of several factors: the conditioned space.

The system capacity in relation to the thermal load.

The system "lag" which can be affected by:

which will still retain stored-up stat. heat or cold after the heating or cooling system has been stopped. crease due to dropping outside controlled equipment is a com-

b. The rate of air circulation or, to put it another way, the rate of air changes. This is a function of the system blower Cycle rates, or the time for and is a relation between the c.f.m. delivered to the conditioned space and the total c.f. of

> 3. The amount of heat or cold anticipation.

Under light load conditionssay, for heating-the system a. The mass of metal which will quickly satisfy the desired may be heated or cooled and condition as set on the thermo-

As the load conditions in-

temperatures, the heating system must operate with longer "On" periods in order to satisfy the desired room temperature conditions.

The above presents a problem to the selection of the best heat anticipator, as mentioned earlier.

An oversized heat anticipator tends to give short and rapid cycles and close differential con-On the other hand, an undersized heat anticipator tends to give long and infrequent cycles and rather wide differential control.

The equipment to be conmust be carefully trolled weighed in determining whether rapid or slow cycling is desired. Generally speaking, rapid cycling because of the resulting close differential control, is to desired if the controlled equipment is something like a gas valve which can stand the rapid cycling.

On the other hand, if the

111111 WW

TO COOLING SYSTEM THERMOSTAT IN "OPEN"
OR "OFF" POSITION
HEATER ON

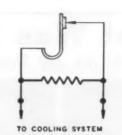
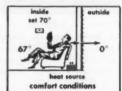


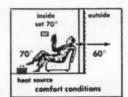
FIG. 9-Schematic diagram of cold anticipation in a cooling thermostat.

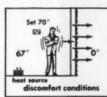
THERMOSTAT IN "CLOSED" OR "ON" POSITION HEATER OFF



COLD WALL SYSTEM

HOT WALL SYSTEM





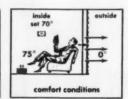


FIG. 10—Feeling of discomfort increases as outside temperature drops. This is frequently called "cold 70" since humans are uncomfortable even though the room thermostat may be controlling at a supposedly comfortable 70° F.

pressor, a heat pump, oil burner, set the control point of the expense of widening the differ-

sults in greater room air temperature variations.

not cause excessive "droop" when the system is operating at design conditions. Therefore, this consideration is of major importance in anticipator selec-

#### **OUTDOOR COMPENSATION**

tion, along with cycle rate.

The problem of "droop" oc- however, and that is the relacurs when a system—say a heat tion of "droop" to heating syssystem-operates for long "On" periods. "Droop" results because of the continuous periods of heat applied by the heat antici-

The result is to thermally off-

or a stoker, rapid cycling may thermostat to control at a lower be harmful to the equipment, temperature than the set point. and therefore, a slower cycle Since such long "On" periods may be required even at the occur during low outside air temperature conditions, it beential of the control-which re- comes apparent that it would be desirable to provide a means of adjusting the heat supplied by In any case, the anticipator the heat anticipator so that it should be sized so that it will ties in more closely with the outside air temperature.

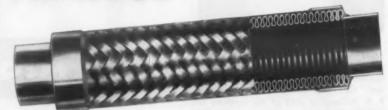
> Thus the amount of heat supplied to the thermostat bimetal would normally be reduced proportionately as the outside air temperature drops so as to hold the "droop" to a minimum. This brings up an interesting thought,

#### COLDWALL SYSTEMS

Referring to Fig. 9, convenpator and the heat generated by tional wall heaters, space heatthe current flow through the ers, and many forced air furcontacts during the "On" period. naces normally supply the heat

(Continued on next page)

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mation.

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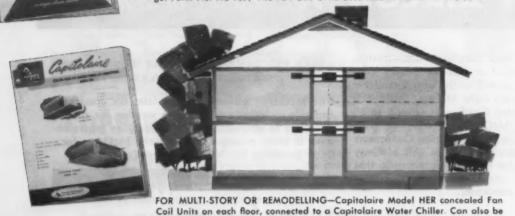
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NOW...You're Ready to AIR-CONDITION EVERY HOME vitolaire









HEATING AND AIR CONDITIONING DIVISION Johnstown, Pennsylvania

## Low Voltage Thermostats --

outside walls are commonly case, the human body) to a trol circuit. colder object the outside wall, it even though the room air temperature is at the "set" point.

The feeling of discomfort increases as the outside temperature drops (Fig. 10). This condition is frequently called "cold 70" since the human body is uncomfortable although the room thermostat may be controlling at a supposedly comfortable 70° F.

On systems of this type, it is desirable to compensate for the cold outside walls by actually increasing the room air temperature as controlled by the thermostat and this could be done by varying the heat supplied by the heat anticipator as well as by manually changing the thermostat set point. In a sense the control point of the thermostat is raised by changing the normal cold weather "droop" which actually causes the thermostat to control at a lower temperature than that for which it is set and might be called "negative droop" to a "positive droop" so that the room thermostat will actually control at a temperature higher than the set temperature.

of achieving the Methods above results automatically have been developed. This can be achieved in several ways. For example, a thermally sensitive resistor, called a "thermistor," can be mounted on an outside wall of the home where it will sense outside air temperatures. The thermistor is then, in effect



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(Continued from preceding page) wired to a thermostat heater from an inside wall. Thus the and controls the heat supplied to it as a separate circuit—the "cold" walls; since heat flow is heater being completely indefrom a warmer object (in this pendent of the thermostat con-

Thermistors can be selected frequently becomes possible to to increase the control point of tems as well as radiant heat be uncomfortably cool when the the room thermostat above the outside air temperature is low set point by almost any desired amount—but, this amount is fixed for the specific thermistor.

> which the inside temperature for each 20° drop in outside air temperature.

supply the heat directly at or systems as radiators, fin-tube base board heaters, convectors, mostats is desirable. and forced air perimeter sys-

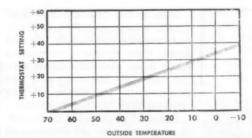


FIG. 11-Chart showing operation of thermistor in control point is increased 1° F. for each 20° drop in outside air temperature.

systems supply the heat in such a way as to nullify the effects of the "cold wall."

In these systems, not only is Fig. 11 is a chart showing the it unnecessary to raise the room operation of such a system in thermostat control point above the "set" point as the outside control point is increased 1° F. temperature drops, but generally it is undesirable. Actually, tests and experience have shown A completely different condi- that it is desirable in such systion exists in systems which tems to lower the inside temperature as outside temperatures along the cold surfaces. Such drop. In such cases, the normal "negative droop" of room ther-

(To Be Continued)

## **Death Notices**

Franklin R. Galway, 48, an engineer for Keist Air Conditioning Co., died in the Pittsburgh suburb of Glenshaw.

Raymond Stoesser, director of recently. He was 49. technical and manufacturing & Standard Sanitary Corp. has heart attack. He was 54.

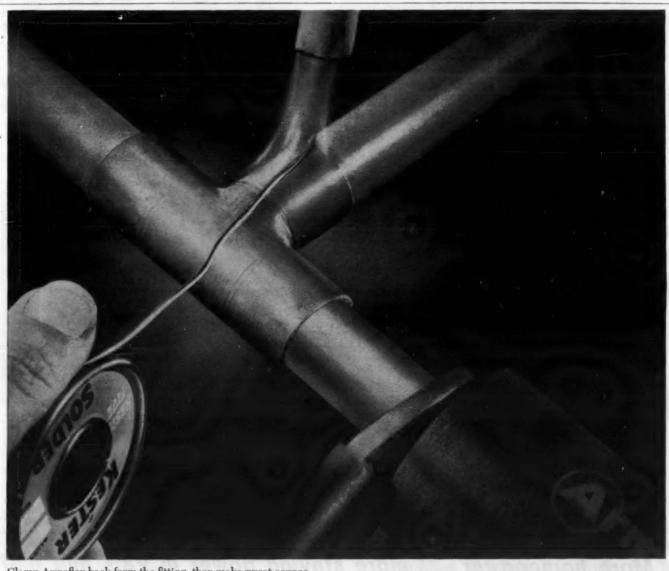
president of Niagara Blower eration.

Co. recently was fatally stricken in Buffalo. He was 69.

Offerhamer helped found the firm in 1919 and was chief exewhich inside temperature cutive of its plant in Buffalo. He assisted Willis H. Carrier in the development and testing of air conditioning equipment from 1913 to 1919 at Buffalo Forge Co. He also supervised installation of the first major air conditioning units in plants producing explosives during World War I.

> Lawrence P. Brady, national account representative Worthington Corp., died of a heart attack in New York City

Founder and president of the services for American Radiator former United Conditioning Corp., Croton Falls, N. Y., died in New York City of a Brady had been manager of the New York City office of Trane Co. before joining Worthington William E. Offerhamer, vice in air conditioning and refrig-



Clamp Armaflex back from the fitting, then make sweat connec-Self-extinguishing Armaflex is completely safe to use.

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The time it takes to insulate copper tubing can be greatly reduced if you slip Armaflex on the lines before you sweat the fittings. Armaflex® is flexible, slips on easily. After application, just hold it back with clamps, then solder joints. When the copper cools, either extend Armaflex over the fitting or apply miter-cut cover. Armaflex will not support combustion, so there is no fire hazard with this application method.

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For recommended thicknesses needed to prevent condensation under various service conditions, write today for the free booklet, "Armstrong Armaflex." Armstrong Cork Co., 2212 Parsons Street, Lancaster, Pa.

Armstrong INSULATIONS

## **BASIC CHEMISTRY**

(As Applied In Refrigeration)

## Part 4 - Refrigerant Breakdown

By Frank J. Versagi

Oils are intimate mixtures of hydrocarbons-compounds con-familiar cleaning fluid-carbon taining only carbon and hydro-tetrachloride or "carbon tet." A gen. Refrigerants of the "Freon" more formal chemical name type are chemical cousins of would be tetrachloromethane. such hydrocarbons. Remember All in one piece like that, this our graphic formula for the seems like quite a mouthful. simple methane?

H-C-H

atom, we would have

CI-C-CI

This compound is the very Actually, tetra means four, chloro refers to chlorine, and methane reminds us that the original compound which was changed was simple methane.

If, instead of replacing all of If we were to replace, by suit- the hydrogen of methane with able chemical means, each of the chlorine, we replace two of them hydrogen atoms with a chlorine with chlorine and two with fluorine, we would have

This is the popular Refrigerant-12 whose chemical name is dichlorodifluoromethane. Broken down, this means a compound made from methane which now has two (di) chlorines and two fluorines in the place of the original four hydrogen atoms.

It would be possible, of course, replace the hydrogens in methane with fluorine, in which case we would have tetrafluoromethane.

#### Value of Knowing Chemical Make-Up

The value in being familiar with the chemical make-up and terminology of the refrigerants is primarily that in discussing the various chemical reactions which can take place in a refrigexample for the oxidation or rine or both. The table shows

## Table 1

Chemical Popular Name Chemical Name Formula Carbon Tetrachloride tetrachloromethane CC1. CCl<sub>2</sub>F. Refrigerant-12 dichlorodifluoromethane Refrigerant-11 trichloromonofluoromethane CCl<sub>3</sub>F Refrigerant-13 trifluoromonochloromethane CCIF Refrigerant-22 monochlorodifluoromethane CHCIF Refrigerant-113 trichlorotrifluoroethane CCl2F:CClF2

Where only chlorine has been chemical names and formulas. used to replace hydrogen in a hydrocarbon, we have a chlo- men who have not had the misrinated hydrocarbon: if fluorine fortune to be exposed to chemhas been used alone, we have a istry before this time would do fluorinated hydrocarbon.

Now chlorine and fluorine belong to a chemical family called halogens. Generally, when speaking of refrigerants of this type which may contain chlorine and erating unit, we will be able to fluorine in many combinations. use one material as an example. we speak of halogenated hydro-The basic reaction thus described carbons. This term will bring to will be valid for all the similar mind any chemical compound, refrigerants, just as the com- derived from a hydrocarbon, bustion of methane served as an which contains chlorine or fluo-

combustion of all hydrocarbons. typical refrigerants and their

Those refrigeration servicewell to pause here and have a beer!

Seriously, it is not necessary for the serviceman to remember the chemical name for Refrigerants 12, 22, 113, and the rest; it is only necessary for him to have a basic idea of what the chemical names mean and how they are derived, for this will enable him to understand more readily what follows.

## Check Formulas In Table

A good way to be sure that you have the idea is to cover the formulas in Table I, then try to write them after reading the chemical name. The word trichloromonofluoromethane, for example, should bring to mind a compound with three chlorines and one fluorine. It could be written CCl<sub>3</sub>F or CFCl<sub>3</sub> or even FCl<sub>3</sub>C; the important thing is to know the significance of the name. Keep calling it Refrigerant-11 or whatever trade name you like.

When we consider the chemical reactions possible with halogenated hydrocarbons, we are dealing with a family of reactions. Generally speaking, a reaction which is valid for Refrigerant-12 is also valid for the other refrigerants although the temperatures of such reactions may differ, or the general conditions may vary.

Theoretically, if we could completely tear apart a halogenated hydrocarbon, we would get the particles which went into its make-up.

Thus, if you could tear apart Refrigerant-12 or CCl2F2, we would get one atom of carbon, two each of chlorine and fluorine. If we could disassemble Refrigerant-22, or CHClF2, we would get the atom of carbon, one of hydrogen, one of chlorine, and two of fluorine.

#### 3 Reactions of Significance

In practice, however, this sort of dismantling of the halogenated hydrocarbons does not occur. The only way to get these compounds to break down is by forcing them to enter into specific types of chemical reactions. Three of these reactions are of interest to the refrigeration serviceman.

1. When the refrigerant reacts with heat (pyrolysis).

2. When the refrigerant reacts with air (oxidation).

3. When the refrigerant reacts with water (hydrolysis).

Refrigerants of the halogenated hydrocarbon type are very stable chemical compounds when they stand alone. This means that it takes very severe conditions to break them down. For example, "Freon" Products Div. of duPont was able to determine that "Freon-12" would remain stable up to temperatures of 1,000° F. when it is alone in a quartz tube. Only at this ex-

(Continued on next page)

## **NEW HUSTLE FOR '58... CHEVROLET** LIGHT- AND MEDIUM-DUTY HAULERS



## More horsepower . . . more staying power in V8's and 6's!

New Chevrolet light-duty Apache and medium-duty Viking models bring you V8's and 6's that deliver more horsepower, more economical and dependable hauling for the toughest jobs you've got!

There's new standard power in every light-duty model . . . a more powerful (145 h.p.!) edition of the engine most famous for economy and dependability, the rugged Thriftmaster 6. And the optional (extra-cost) Trademaster V8 is all new, the most highly powered light-duty truck engine in Chevrolet history! It's ready to go to

work with 160 h.p., 283 cubic inches of displacement, short-stroke efficiency and weight-saving compactness!

Chevy for '58 is here with new medium-duty power, too! Standard in Series 50 L.C.F. models is a new version of the Heavy-Duty Taskmaster V8, with 160 h.p. for fleet hauling and new durability features such as Stellite-faced exhaust valves and induction-hardened exhaust valve seats. And standard in Series 60 models is the time-proved Jobmaster 6 with more power than ever-150 h.p.-and a host of new features that mean more economy and dependability on jobs that work a truck hard. See your Chevrolet dealer and save with Chevy's new brand of hustle! . . . Chevrolet Division of General Motors, Detroit 2, Michigan.

Latest editions of the "Big Wheel" in trucks

CHEVROLET TASK-FORCE 58 TRUCKS



## Refrigerants --

(Continued from preceding page) treme temperature is there any trace of free halogen indicating decomposition.

When the same refrigerant is heated in steel, however, thermal decomposition begins at 480° F.—a significant lowering. Generally speaking, metals have the property of lowering the temperature at which pyrolysis will take place. This has practical significance for the refrigeration serviceman since iron and copper are among the metals which have the most pronounced effect on lowering this temperature.

## Keep Systems Below 250° F.

Going a step further, when oil is present with the halogenated hydrocarbon, the mixture is even less stable than the refrigerant alone in contact with metal. Based on extensive tests, it is suggested that system temperatures be kept below 250° F. to prevent this type of breakdown.

In evaluating refrigerants by tests of this type "Freon" Products Div. rated "Freon-14" as the most stable and "Freon-11" as the least stable. Even the least stable refrigerant, however, breaks down at the rate of only 2% per year under extremely severe conditions.

When pyrolysis takes place, the halogenated hydrocarbons tend to break down into smaller molecules, into simple hydrocarbons, and also to liberate chlorine or fluorine. Refrigerants containing hydrogen can form acid even though no moisture is present.

### Sample Reaction

A sample reaction would look like this.

Refrigerant-22 plus heat equals new halogenated hydrocarbon plus hydrochloric acid

 $CHClF_2 + \triangle = C_2F_4 + HCl$ in a unit can reach the point where pyrolysis will occur is in the event of a hermetic burnout. In this case, the temperatures generated by the arcing windings can cause pyrolysis. In the event of hydrogen bearing refrigerants, such pyrolysis accounts for the fact that serious acid burns can be caused by handling the oil from a burned out unit. The acid has formed during pyrolysis (during the sparking and shorting) and has been absorbed by the oil.

In normal operating conditions, however, even where temperatures are high (around 300° F.), pyrolysis will not occur.

(To Be Continued)

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## Refrigeration Problems And Their Solution

(As Written by Paul Reed)

## Carbon Tet In Field Service

The following letter probably reflects a widespread feeling regarding the use of carbon tet in refrigeration work, and probably in other classes of work also.

"A Refrigeration Problems column refers to hazards in the use of carbon tetrachloride. This is the first time that we have heard of any danger from using carbon tetrachloride, and we would appreciate it if you would give us more information on this subject.

"We have always considered carbon tetrachloride as the safe and very best cleaning solvent, so this article surprised us very much. Also, will you please suggest some other effective solvent, instead of carbon tetrachloride, that we can safely use."

## CARBON TET TOXIC ALTHOUGH NON-FLAMMABLE

Since carbon tet is non-flammable and does not have a very offensive odor, it has been commonly believed that it is also non-toxic. Nothing could be farther from the facts.

In refrigeration work the word "toxic" is chiefly used in connection with gases that we breathe—refrigerant gases and fumes from solvents and other liquids.

"Toxic" literally means poisonous, but "poisonous" is relative. Some poisons, such as potassium cyanide, act very quickly; others slowly. Very small amounts of some poisons, such as snake venom, are deadly; others are milder, and large amounts may be taken before harmful effects are even noticed. Some poisons are only temporarily effective and are thrown off by the human system; others cause permanent injury.

 $HClF_2 + \triangle = C_2F_4 + HCl$  Carbon tet is in this latter class; it causes permanent injury, and its effect is cumulative. That is, we breathe a little one time and it does its damage. Again we breathe a little one temperatures this case, the temperatures this case, the temperatures are carbon tet, and it adds to the damage. Thus, a number of short exposures may be just as dangerous as a heavy exposure.

This is less true of most of the other solvents, even those which are slightly toxic. Most of them are thrown off by the human body, and except in cases of very heavy and continued exposure, there are no permanent after-effects.

When breathed, carbon tet is especially hard on the liver and kidneys, which it is said to injure permanently, even in comparatively small quantities. The maximum allowable concentration is 50 parts (by weight) of carbon tet in one million parts of air. More than that very small amount may be dangerous.

Laboratory tests have shown that illnesses, some quite serious, that were supposed to have been from "natural" causes, were in reality traced to over-exposure of the individual to carbon tetrachloride fumes.

Carbon tet is also harmful to the skin. It not only dries the skin by dissolving out the natural oils, but it causes the skin to become scaly, similar to that caused by a burn. This condition is difficult to cure, for the oil glands themselves are injured.

If you do use carbon tet, use it out of doors or in a room that is well ventilated. By well ventilated, we do not mean just an open window, but instead, a positive air movement carrying the carbon tet fumes away from the workman. This positive air movement may be obtained by cross ventilation, but preferably by an exhaust fan.

If you work over a tank of carbon tet, the National Safety Council recommends that you wear a gas mask.

Keep your hands out of carbon tet. Wear rubber gloves.

## WHAT SOLVENTS TO USE

The question then arises, "What shall we use instead of carbon tet?" Unfortunately, there is no known solvent that is as effective as carbon tet, that is completely non-toxic and non-flammable. We must be willing to accept a small hazard of flammability. There are several very good solvents that may be used cold, which although somewhat flammable, are comparatively safe if used with reasonable care.

Trichlorethylene is similar to carbon tet and is used in some "degreasing" machines. Although it is only about one fourth as toxic as carbon tet, it still is too dangerous for unrestricted use, especially in poorly ventilated rooms. Also, hands must be kept out of trichlorethylene.

High test naphtha has a flash point of about 30° F. This means that even at a temperature as low as 30° F., the fumes from high test naphtha are flammable. So low flash point naphtha is too highly flammable in ordinary room temperature, for ordinary use.

## STODDARD SOLVENTS

Some years ago a man named Stoddard set up some specifications on a solvent that is now called by his name "Stoddard Solvent." It is made under various trade names by most of the major oil and gasoline refiners—Stanisol, Mineral Spirits, Shell-Sol, Sorasol, etc.

Stoddard Solvent is sometimes referred to as "safety solvent" and "high flash point naphtha." It is not completely safe, but is comparatively so, and has been accepted for indoor use by the National Board of Fire Underwriters, if the room is well ventilated and certain precautions are taken against open flames, sparks, etc. Also, Stoddard Solvent is not very safe at temperatures above 100° F., for at about 105° F. the fumes are flammable.

Stoddard Solvent does a very effective cleaning job on oily and dirty parts, but it does leave a slightly oily film.

CLEANING MIXTURE NO. 49
The Electrochemicals Depart-

ment of duPont in its Bulletin S6-1049, describes a solvent which they call "Cleaning Mixture No. 49." It consists of (by volume)

70% Stoddard Solvent 25% Methylene Chloride (Carrene No. 1) 5% Perchlorethylene

This may be made up with 1 part (gallon or other measure) of perchlorethylene, 5 parts methylene chloride, and 14 parts Stoddard Solvent.

This mixture has a flash point above that of Stoddard Solvent only, even when 20% of the mixture has been evaporated, so this mixture is only about as flammable as kerosene.

It is somewhat toxic but only slightly so. However, rooms in which the mixture is used, especially if it is sprayed, as on motor windings, should be well ventilated.

You should not put your hands in it; use rubber gloves. Also, use care not to get it on your face or in your eyes. This advice applies to Stoddard Solvent also.

Its big advantage over Stoddard Solvent only, is that it evaporates

rapidly and leave the surface with little if any film or other type of residue.

It is not corrosive, and is inert to electrical insulation. In fact, it was originally developed for washing motor and generator windings, and is widely used in motor repair

Although carbon tet is non-flammable, it is decomposed if subjected to a high temperature, such as a flame or red hot metal, to form some highly toxic fumes including chlorine and phosgene. Therefore, keep carbon tet fumes away from flames, for these fumes, toxic in themselves, become much more dangerous if decomposed by heat.

#### SOLVENTS USED HOT

For shop use, especially in the larger shops, it would be well to investigate the possibilities of some of the water-soluble solvents, used hot. These and other cleaning solvents and equipment were described in "Cleaning Parts Before Repairing," Chapter 62 in Volume J-4 of the book form of "Refrigeration Problems and Their Solution"



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\*All units are also available in 230 volt models.

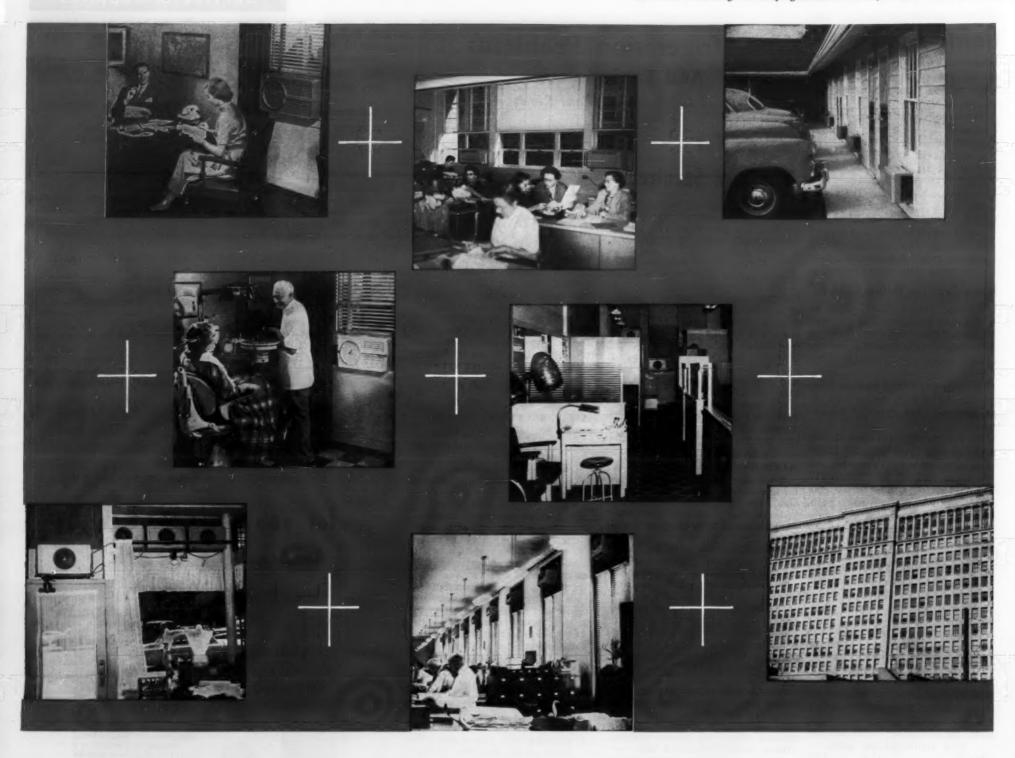
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## CRMA Sees '58 Equaling '57--

(Concluded from Page 1, Col. 2) supermarket units have already giving promise of a reversal of a survey of independent food policy, indications of a substan- 50% expect either to build or to tial pickup in housing construc- remodel present facilities. tion, plus strong indications that build or to remodel because of increasingly keener competition for the home-maker's grocery shopping dollar.

that on the basis of a recent

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group agreed, are the recent been projected for next year. lowering of rediscount rates, In addition, the group learned,

group revealed, is the comparatively better sales-building job done by manufacturers specializing in food service refrigeration It was revealed, for example, equipment, a market that has shown a steady upsurge over survey at least 1,700 new chain the past two or three years. Every manufacturer in this category reported increases over 1956, by margins ranging from a few percentage points to as much as 11%, with reach-ins accounting for a major share of However, the total volume. some of the so-called "full line" manufacturers have made similarly good progress this year, their reports indicated, with individual gains of as much as 10% for the comparable 10month period.

Discussion of the industry's

from the same malady of shrink- acted as chairman, announced head of the AFL-CIO industrial American business generally, anniversary of CRMA's found- sort of satisfactory compromise with earnings often failing to ing. He said that one of the plan. offset the increased costs of three meetings planned for next materials, labor, and overhead. year will be designated to honor the government's tight money store operators shows that some The probability that the government will maintain its present high level of defense spending, group that the 1958 Plant Tour Brightest spot in the indus- or may even increase it in view meeting, eighth in a series that indicated. many chain and independent try's 1957 performance, indi- of the missile program, precludes feature a trip through a memfood store operators plan to vidual progress reports to the much hope of tax relief in the ber's factory by engineering and tioning installation in the Mack coming year, the members were reminded.

#### BUDGETARY CONTROL MAY BE ANSWER

In view of such indications, the group agreed, the ability of the individual manufacturer to maintain what may be an already too-modest rate of earnings depends largely on the extent to which he is able to apply proper management techniques. An effective budgetary control system, it was suggested, may very well prove to be the 'right answer" to this problem, with special attention to overhead items.

#### NEW FREIGHT FORMULA EFFECTIVE JAN. 15

The members learned that as profit record showed that the the result of a four-year project carried on by the CRMA Traffic Committee a new freight formula was recently approved by the railroads, which is scheduled to become effective Jan. 15, 1958. The measure will effect a number of economies that for the most part will be realized by the commercial refrigerator distributors and their customers, including a 71/2% cut in the present cost of shipping display cases, in less-than-carload lots.

Another important concession is a drastic reduction in carload minimum weights from the present 18,000 to 20,000-lb. range to 12,000 lbs., applicable to all types of commercial refrigerators or mixed carloads. Permission has also been granted by the railroads to make uncrated carload shipments of all industry products, the committee's report stated.

A similar proposal is before the truck lines. The committee is composed of three experienced traffic directors, Leslie H. Fischer, Tyler Refrigeration Corp. chairman; William L. Brown, Hussmann Refrigerator Co.; and Norman E. Seidel, Mc-Cray Refrigerator Co.

At the meeting's conclusion, the association's president, Roger D. Jacobs, executive vice presi-

industry continues to suffer dent of The Warren Co., who to sit down with Walter Reuther, ing margins that is typical of that 1958 will mark the 25th department, and work out some

Jacobs also informed the from production personnel throughout the group, will take J. was delayed for more than a place in April, with McCray month when CIO maintenance Refrigerator Co. as the host member.

## Jurisdiction --

(Concluded from Page 1, Col. 2) resorting to trickery and subter-

intercession of AFL-CIO Presi- ing dealer should do the work dent George Meany, it was an- and they were permitted to do nounced that Gray had agreed so.

Gray said that if the problem was not settled by Feb. 28, he would call a meeting of the 19 to chart the next move. Just what they would do was not

Early last year, an air condi-Mfg. Co. plant at Plainfield, N. workers in the plant refused to allow United Association (AFL) installers in the plant. maintenance workers claimed the right to make the installation themselves.

After the Mack management fuge to avoid settling the prob- demanded a decision, the AFL-CIO ruled that the UA me-However, after the personal chanics employed by the install-





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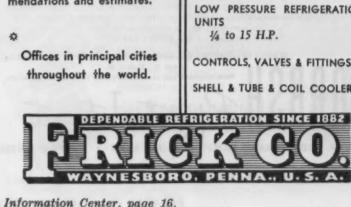
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AIR CONDITIONING

LOW PRESSURE REFRIGERATION

CONTROLS, VALVES & FITTINGS

SHELL & TUBE & COIL COOLERS





## **PATENTS**

## Week of Sept. 24 (Continued)

2,807,305. TUBE END PLARING HAND TOOL. Frederick M. Habermehl, Augusta, Ky., assignor of one-third to Bernie R. Gugel, Waverly, Ohio, and one-third to William I. Dooley, Belle, W. Va. Application May 23, 1955, Serial No. 510,207. 2 Claims. (Cl. 153—30.5.)

1. A tube expanding hand tool of the character described comprising a head, a fixed jaw member extending from one end of the head, a movable jaw member mounted on the fixed jaw member for lateral movement toward and away from said jaw member to

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Experienced designer of refrigeration cases for super markets, preferably speaking, or at least, understanding one Scandinavian language. Position available as consulting engineer with old and well established firm. Free trip to and from Europe for man selected.

Reply Box No. A5921, Air Conditioning & Refrigeration News respectively clamp and release the end portion of a tubular work piece, an elongated, intermediate handle fixed on the opposite end of the head, a first manual lever pivoted at one end on the movable jaw member and having a



cam connection with the fixed jaw for actuating the movable jaw member, said first lever being coextensive with the handle and the head and swingable in the plane of the handle from an operative position adjacent one side of said handle to an inoperative position angularly spaced from said handle, a tube end forming die mounted for axial movement in the head in a direction normal to the movement of the movable jaw, a second manual lever pivotally mounted at one end on the head, and cam means operably connecting the said second lever to the die, said second lever being coextensive with the handle and swingable in the plane of the handle and the first lever from a position adjacent the opposite side of the handle, constituting its position at the end of the tube expanding stroke, to an initial position angularly spaced from said handle.

2,807,344. CLUTCH FOR REPRIGERATING APPARATUS. James W. Jac-

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CUBER — COOLER.

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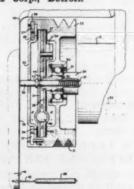
MENOMINEE, MICH.

AVAILABLE IN SIZES 4 to 10 FT.

Editor's Note: Patents described here have been selected from the "Official Gazette" of the United States Patent Office. They offer only a brief summary of each invention. In some instances only the first part of the digest is presented.

Printed copies of patents, reissued patents, and patent designs may be secured from the Patent Office; patents and reissues are 25¢ each, while designs are furnished at 10¢ each. Address orders to: Commissioner of Patents, Washington 25, D. C.

obs, Dayton, Ohio, assignor to General Motors Corp., Detroit.



1. A clutch comprising: a driven shaft; a driving member mounted axially fixed and rotationally free on said driven shaft, said driving member having two inwardly directed drive surfaces; a clutch disk longitudinally movable on keyed to said driven shaft and engageable with one of said drive surfaces; a spring pressed pin longitudinally movable in said driven shaft.

2,807,391. VALVED DISPENSER. George T. Wrenn, Jr., Portsmouth, Va., assignor to Virginia Smelting Co., West Norfolk, Va.



1. In combination with a high pressure fluid container having one or more exposed and sealed ends, a dispenser assembly including: a fluid dispensing conduit having intake and exhaust extremities and an anchor member peripherally engaging a sealed end of the container interlocking the conduit and container, said conduit including gasket means seated within the intake extremity for sealing compression on a sealed end of the container and a rigid tubular cutter mounted in extension of the intake end of said conduit, said cutter being encompassed by said gasket proximate the exposed end of said cutter, and conduit reciprocating means joining conduit and anchor to progressively move the conduit against the container

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to effect complementary simultaneous cutting and sealing into the interior of the container in dispensing.

2,807,446. HEAT EXCHANGER. Bernard Priedman, Roseland, and Pernando E. Flores, Newark, N. J., assignors to Tenney Engineering Inc.



1. In a heat exchanger, upper and lower horizontally disposed outer tubes, each said tube having both of its ends pinched to form upper and lower openings, an inner tube diagonally disposed in the upper tube between the upper opening at one end of such tube and the lower opening at the other end, an oppositely diagonally disposed inner tube in the lower outer tube between the upper opening at one

end of such tube and the lower opening at the other end and a connection between the lower end of the first-mentioned inner tube and the upper end of the second-mentioned inner tube.

(To Be Continued)



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EXECUTIVE—ENGINEERING and/or manufacturing. Mechanical engineer with 23 years' experience in designing and manufacturing of heating, cooling, ventilation, air conditioning and refrigeration products and associated components. Familiar with all phases of manufacturing and production functions including processing, tooling, material and production control, procurement, personnel and accounting. 10 years of plant management experience in fast growing concerns. Prefersmall or medium sized operation with potential and resources for expansion. BOX A5923, Air Conditioning & Refrigeration News.

REFRIGERATION SALES and service engineer with 7 years' experience in all phases of refrigeration, air conditioning, including automobile air conditioning. Desires position with manufacturers or distributors on West Coast. Age 25, married, 2 children. Have transportation. Will attend preliminary company school as required. Sales ability. BOX A5924, Air Conditioning & Refrigeration News.

SERVICE ENGINEER wants position as service representative with manufacturer or distributor. Thorough knowledge in servicing and installation of all makes and types of commercial and domestic refrigeration, air conditioning and electric motors. Can hold service meetings. Well experienced in sales. Prefer Missouri or Iowa. BOX A5925. Air Conditioning & Refrigeration News.

#### POSITIONS AVAILABLE

MOVE TO sunny Florida. Serviceman for Carrier dealer. Must be thoroughly experienced in installation and service on Carrier equipment. Applicant must have good back references and background. Year round employment. State qualifications in reply to PAYNES HEATING & AIR CONDITIONING COMPANY, 121 South Ingraham Avenue, Lakeland, Florida.

SALES ENGINEER: Excellent opportunity in expanding OEM sales department of well known manufacturer of control valves and devices. Engineering education desirable. Development or application experience in refrigeration, air conditioning, or heating essential. In reply state education, experience, earnings, personal data, Interviews arranged with qualified applicants, Replies held in confidence. BOX A5916, Air Conditioning & Refrigeration News.

AIR CONDITIONING and refrigeration sales engineer to represent leading wholesaler in selling very complete line of equipment, up to 100 tons, to the contractor. Complete knowledge of estimating air conditioning and refrigeration loads necessary. New York, Brooklyn, Long Island territory. Good salary, expenses, bonus. Write BOX A5926, Air Conditioning & Refrigeration News.

ENGINEERING LABORATORY Supervisor. Engineering education desirable. Experience to qualify for the position of supervisor of engineering laboratory for manufacturer of automatic refrigerant control devices. Interesting and challenging work in an expanding field. Employee benefits include hospitalization, insurance and retirement plan. Midwest location. Employees know of this opportunity. Reply in confidence giving details of education, experience, salary requirements, age and marital status. BOX A5927, Air Conditioning & Refrigeration News.

REFRIGERATION AND heating serviceman wanted: Must have ten years' experience in service and installation of commercial refrigeration and heating. Applicants should be qualified to supervise a complete installation. Year round work, paid vacations, other benefits. State qualifications, experience, age, etc., in letter. Well established firm in Middle West. BOX A5928, Air Conditioning & Refrigeration News.

SERVICE SALES engineer. Need man with well rounded field service experience, who is alert, capable, enthusiastic. Must have knowledge of application of heating and air conditioning to qualify as salesman to sell replacement equipment for existing jobs and also sell service contracts. This is an important job opening with well established company. BOX A5929, Air Conditioning & Refrigeration News.

PRODUCTION DESIGNER. Mechanical engineering graduate with several years' experience in design. Must be capable of executing the mechanical design and supervising the detail drawing of commercial cooling units involving sheet metal cabinets, coils, fans, etc. Heat transfer background desirable but not essential. Location: New England. BOX A5930, Air Conditioning & Refrigeration News.

#### EQUIPMENT WANTED

WANTED: MANUFACTURERS surplus, outdated or obsolete refrigeration items—expansion & water & shutoff valves, controls, relays, dehydrators, units, tubing, fittings, etc. All sales on a cash close-out basis, large or small quantity, Write or call: COMMERCIAL CONTROLS CO., 257 East 3rd Street, New York 9, N. Y., ORegon 3-7210.

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#### MISCELLANEOUS

ATTENTION SERVICEMEN: Send for free circulars and bulletins on refrigeration parts and equipment. Real money saving values: WALTER W. STARR, 2833 Lincoln Avenue, Chicago 13, Illinois,

JOB SIGNS for air conditioning and refrigeration installation companies: Parrafine coated (weatherproof) cardboard size 20"X14" in two colors, Large type used, fine layouts. Your signs displayed on your job builds prestige and invites inquiries, Price 100, \$36.00, or 250 for \$50.00 F.O.B. Indiana. Send for sample or send order. Enclose copy on letterhead. HOWARD WOLLER AND CO., 101 Ellwood Avenue, Mt. Vernon, New York.



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gauge has also been increased . . . to 400 lbs.

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No servicing kit is complete without this testing set.

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## Servicing Automobile **Air Conditioners**

(Vol. 2)

BY C. DALE MERICLE

The Polar-Temp unit is the eleventh make to be discussed in the current series on automobile air conditioners. Makes previously described in this series were A.R.A., Artic-Kar, Frigette, Frigikar, Kauffman, Mark IV, Airtemp, Mobilette, Novi, and Vornado.

Models discussed in the current series are 1956 and/or 1957. For data on earlier models readers are referred to the original series of articles, which is available now in the handy manual, Servicing Automobile Air Conditioners.

## Polar-Temp (1)

Air Controls Corp. 400 Stonestreet Ave. Rockville, Md.

case is attached beneath the dash of the car (Fig. 1), conmounted on the engine and

Two propeller-type fans are mounted on the back of the evaporator case (Fig. 2), which is made of plastic.

Standard Polar-Temp unit employs a solenoid by-pass system which is controlled through an "Polar-Temp" automobile air adjustable thermostat. Deluxe conditioner is of the under-dash model has a thermostatically type design. Evaporator-blower controlled magnetic clutch in place of the by-pass hookup.

Refrigerant-12 is standard in denser is located in front of the Polar-Temp units. Full charge are provided on the unit, the is  $2\frac{1}{2}$  lbs.

## Compressor

A choice of compressors is offered with Polar-Temp units. so on some the serviceman will find the Tecumseh HH compressor; on others, the Lehigh V-93

Suction service valve of the Lehigh V-93 unit is on top between the cylinder heads; dis- 1). charge service valve is on back opposite the flywheel end.

Service valves may be found on the sides or back of the Tecumseh HH compressor. Suction service valve is usually on the left side and discharge service valve on the right side, as viewed from the flywheel end. When either or both of these valves are mounted on the back of the compressor, they're located in the same corresponding opening and closing of the soleleft and right positions.

A magnetic clutch is provided on Polar-Temp Deluxe models.

## Condenser

on Polar-Temp systems. It is sufficiently high to prevent icing installed in front of the car of the coil. radiator. Inlet and outlet connections are usually on the right which use a magnetic clutch (curb) side.

A combination receiver and drier is mounted at the condenser outlet.

Sight class is attached to the base of the receiver-drier.

FIG. 1-Polar-Temp under-dash unit has adjustable thermostat for controlling solenoid by-pass valve or magnetic clutch.

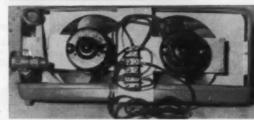


FIG. 2-Rear view of Polar-Temp unit. Note two fans and terminal block.

Polar-Temp evaporator assembly, which attaches beneath the dash of the car, includes the evaporator coil, expansion valve, fans, and controls.

ployed on this unit, the fan In Air Conditioning, Dies motors being wired in parallel so that both are controlled from a single switch. Four air outlets two outlets on the front of the unit being rectangular plastic grilles whose position can be adjusted to direct air flow as desired.

Temperature and fan controls are mounted on the front of the evaporator case between the two adjustable air outlet grilles (Fig.

which regulates the speed of the Mrs. Henry S. Buensod, Mr. two fan motors as well as permitting them to be turned off. Stevens Institute of Technology At maximum speed, the unit is claimed to deliver approximately 500 c.f.m.

Standard Polar-Temp units, which use a solenoid by-pass valve, have a thermostat mounted on the front of the evaporator case which controls the noid valve. Setting of the thermostat can be readily changed by the occupant of the car to regulate the amount of cooling effect. Lowest setting of the A two-row condenser is used thermostat, however, should be

> Deluxe Polar-Temp instead of the by-pass arrangement, also have an adjustable thermostat on the evaporator case. The thermostat cuts the magnetic clutch in and out to maintain the temperature set-

ting of the thermostat. The thermostat also has an "off" position to disengage the clutch when no cooling is desired.

(To Be Continued)

## Two six-blade fans are em- Alfred C. Buensod, Pioneer

SCARSDALE, N. Y .-- Alfred C. Buensod, 71, a pioneer in air conditioning who was chairman of the board of Buensod-Stacey, Inc., engineering contractor of New York City, died Nov. 25 at his home here. Buensod had been in ill health for a year.

Buensod is survived by his wife, Irene; a daughter, Susan Jewel; a sister, Mrs. George Watson, St. Petersburg, Fla.; and a nephew, Henry Watson of Saudi-Arabia.

Born in New York City on Fan control is a rheostat Oct. 8, 1886, the son of Mr. and Buensod was graduated from

in 1907 with the degree of Mechanical Engineer. Upon his graduation he joined the International Cigar Machinery Corp., a subsidiary of American Machine & Foundry Co.

Specializing in the tobacco field, Buensod joined Carrier Engineering Corp. in 1915. He developed air conditioning methods for the curing and conditioning of tobacco which greatly increased the efficiency of tobacco processing and made substantial savings in waste of raw material.

In 1935 Buensod left Carrier to form Buensod-Stacey Air Conditioning Co., Inc., now known as Buensod-Stacey, Inc. He was president of the company from its formation until April, 1956 when he resigned to become chairman of the board.

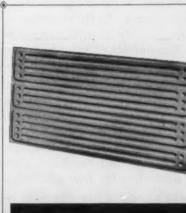
During the period 1935-1957 he continued his research and development in the tobacco field and a number of air conditioning patents were issued in his name.

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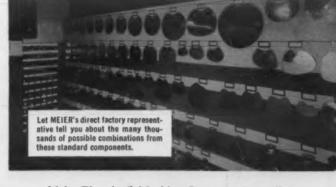
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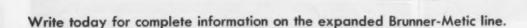
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